

BATA **INDUSTRIALS** **CATALOG** **2024**



BATA INDUSTRIALS
THE SAFETY SHOE

SERIOUSLY.

ANOTH

materials | environment | care

This logo indicates the change in our impact on the environment.


**THAT'S
ANOTHER
STEP_®
ahead**



ER STEP.

ahead

We are Bata Industrials, the producer of The Safety Shoe. Obviously, the safety of professionals is our priority. Our focus is on the people that wear our safety shoes and the safety, comfort and style they need.

Nevertheless, our sense of responsibility goes far beyond this. Every day, we are reducing the environmental impact of our materials and processes. Remaining future-proof in every way, all the way.

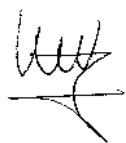
While in some areas we are already making great progress, in others we are still at the start. But change isn't about making big changes. It's about taking small steps day by day.

Every day we learn, we adapt and we change. On the level of materials, environment and care. And every time we make a step forward, you will recognize the change from the label:

THAT'S ANOTHER STEP *ahead*.

Enjoy our catalog and if you have any questions or suggestions, please mail us at nl.marcom@bata.com.

Stay safe,



Martijn Mathot
Managing Director

SERIOUSLY.

OUR HEAD OFFICE IS IN BEST, HOLLAND



Our Head Office goes back to 1934, when the famous Bata family built the Bata Village including production in Best. In response to a specific market demand: footwear for professionals, Bata Industrials was founded in the 1970s. Today, Bata Industrials is one of the world's largest producers of safety footwear. A global player with offices in Europe, Chile, Mexico, South Africa, Kenya, India, China, Singapore, Australia and New Zealand.

Our head office is still in Best and the collections for the European market are increasingly produced in Best. This not only offers qualitative and logistical advantages, but also makes our ecological footprint smaller. From February 2024, we will produce our soles in Best with a percentage of bio-based PU or recycled rubber. Our ambition is to source 50% of our European production locally by 2025. When we say Made in Best, you know the safety shoes are produced with the highest attention to quality, safety and sustainability.



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FINDING THE PERFECT MATCH

We know what moves you. We know that people work at their best when they have the right equipment, are well-protected and feel comfortable. Keeping them safe, healthy, active and energized. That's exactly what we're going for.

Through our extensive knowledge and broad experience in various working environments, we know exactly what you need, what your circumstances are, what challenges you face and how you move throughout your day.

Bata Industrials has selected 7 main industries to focus on when we develop our shoes. But it doesn't stop there! We know how much jobs in a single area can vary. That's why we created a perfect footwear solution for any job that needs to be done. The perfect match for your

needs and wishes. We are more than happy to advise you.

For example, we have developed different sole materials and profiles for any working surface. And no matter what climate or weather condition you work in: we have the right upper available. From waterproof to extremely breathable. Whatever the environment or circumstances, Bata Industrials always has The Safety Shoe.

SERIOUSLY.



NON-SAFETY



CONSTRUCTION



TRANSPORT & LOGISTICS



HEAVY INDUSTRY



AUTOMOTIVE



LIGHT INDUSTRY



AGRICULTURE

ENDURO

CHANGE NOTHING. IMPROVE EVERYTHING.

Enduro is the embodiment of what we stand for as a brand.
The ultimate convergence of technology, innovation and the will to keep professionals safe. **Progress made by never changing our principles.**

Enduro ACT is
produced with
20%
bio-based
rebound PU.

THAT'S
ANOTHER
STEP_®
ahead

ANOTHER STEP
*in sustainable
material use*

materials | environment | care

RECYCLED LINING
65% recycled polyester

RECYCLED LACES
100% rPET

RECYCLED INSOLE
100% recycled polyester

BIO-BASED PU MIDSOLE & OUTSOLE
20% bio-based polyurethane

RECYCLED INLAY SOLE
100% recycled polyurethane foam

ENDURO ACT 219



WALKLINE 3.0.

The Walkline® technology to the next level of 3.0.

The Walkline® has been a key technology in our collections for years. It is part of our Bata DNA, as we say. Over the years the technology has been adapted through new insights. This is a continuous process. In the new Enduro collection we are using the Walkline 3.0 for the first time. It is mainly the connected improved techniques like Easy Rolling System®, Tunnel System® and Heel Lock Support® that move the Walkline® technology to the next level of 3.0.



EASY ROLLING SYSTEM®

Easy rolling means nothing more than having a smooth heel-to-toe transition. In combination with the Tunnel System® that returns energy, the Easy Rolling System® reduces fatigue. By pre-forming, the back and the front of the outsole, the natural gait progression of the foot is supported in an optimal way. The effect of this is: energy-saving and comfort-increasing.

To optimize the heel-to-toe transition, we have modified the sole in two places:

1. The rounder heel ensures the correct start of the walking stride of the foot. In addition, a rounder heel causes the foot to come down on a larger surface. This increases the resistance with the surface, thus more slip resistance is obtained.
2. The raised front of the sole (read: higher toe spring) ensures that the shoe is further along in its running cycle before the shoe must be flexed to complete the walk line. Not having to bend the shoe saves you energy and reduces pressure from the upper on the forefoot just behind the toe cap.

WALKLINE®

If you look closer to safety shoes in general, you see that many are designed with a 'banana shape' that forces the foot into an unnatural position. A position that can cause foot issues, but also joint complaints in the ankle, knee, and hip. From years of experience, we know that the natural gait of the foot, is not a straight line. That is why Bata Industrials worked in 2012 with biomechanical researcher Terje Haugaa to develop the Walkline®. A biomechanical support system that optimizes the wearer's walking and follows the natural gait of the foot to prevent and treat non-specific foot problems from a prospective view.

A walking cycle begins with the foot landing on the outside of the heel, then rolling over the outside of the foot until slightly behind the ball line of the foot. Here the walking stride crosses from the outside of the foot to the inside of the foot to complete the cycle here across the ball of the foot to the big toe. By efficiently controlling the position of the muscles, we reduce and prevent foot-related illnesses and eventually absenteeism.

The outsole is divided into deliberately placed different sections that correspond to anatomical gait of our walking process. In this way, the resistance of the sole is minimal. In the Walkline® demonstration image the perfect line is stylistically portrayed, in simplicity but with emphasis on the energetic movement. The outsole is designed to ensure maximum absorption at the level of the heel (the stopping phase), stability when standing (stabilization phase) and maximum flex when the shoe leaves the ground. The combination of these techniques again prevents multiple foot-related diseases.

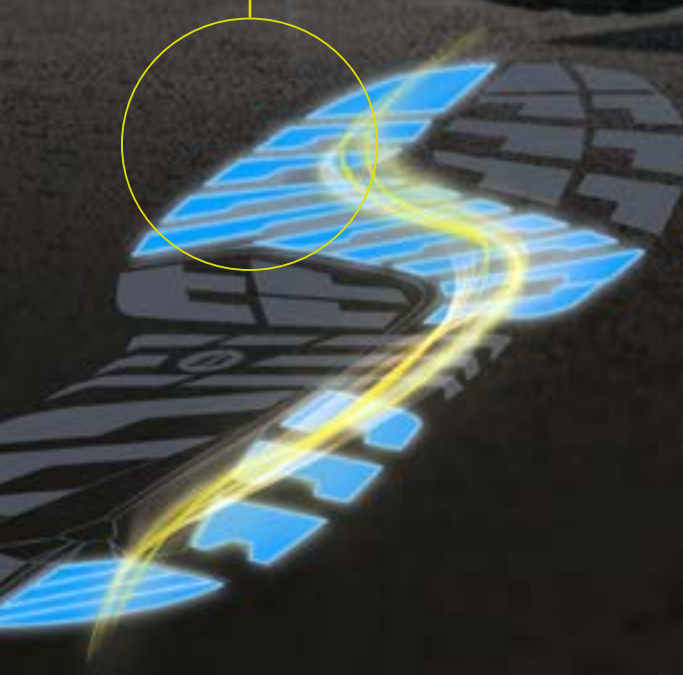


HEEL LOCK SUPPORT®

The Heel Lock Support® keeps the heel and foot firmly in place in the shoe, thereby supporting the Walkline®.

The improved counter material in the heel area of the upper is exactly moulded according to **Bata's multiple-width** last shape. This ensures the reinforcement in the heel to encapsulate the heel foot perfectly, without enclosing the midfoot! The rounder shape is evident in the new construction of the heel of the upper. Above the heel is a clear V-shape that will support the Achilles tendon. It follows the anatomical shape of the heel, which helps to keep the heel in the correct position, creating additional stability and prevents from heel and midfoot related diseases.

To optimize the Heel Lock Support® we designed in the upper the correct angle of lacing tension across the instep. The arrows on the Heel Lock Support® indicate the direction in which force is applied to keep the heel in place.



TUNNEL SYSTEM®

In the heel of the sole is Bata Bata Industrials' Tunnel System® inserted. Unlike previous collections, the Tunnel System® in the new ENDURO is smaller in surface area but deeper in construction. While maintaining more ground contact (read: higher slip resistance), the Tunnel System® will deform the heel when starting your walking process. The moment the foot leaves the ground, the heel of the shoe moves back to its original shape. This will create your energy return moment and give your step a slight boost to continue the gait cycle of the walkline.

The Tunnel System® will also create a dynamically moving sole that automatically places the foot in the correct position. The "narrower" side at the outer side of the sole allows the foot to tilt in such a way that the midfoot is raised sufficiently and as such relieves the arch. This prevents pathologies such as tendonitis.



ENDURO ACT COLLECTION

Change nothing, improve everything.

For the new Enduro we use a more modern design, but it is still a homage to the traditional safety shoe. The best-in-class fitting and comfort, top-notch quality, lifetime guaranteed, and made in Holland.

The well-known Bata Industrials' technique Walkline® has now been improved to the next level of 3.0, as have the supporting techniques of Easy Rolling System®, Heel Lock Support® and the Tunnel System®. All to optimize the wearer's walking and to support the natural gait progression of the foot. As a result, you feel less tired, and you walk more energetically.

The Enduro ACT is made with a aluminum toecap and a PU mid- and outsole. Made for general use. The PU outsole is SR-certified and equipped with a Ladder Grip (LG) following the new safety standard. And with the use of 20% bio-based polyurethane in the mid- and outsole, 65% recycled polyester Bata Cool Comfort® +lining in the upper, 100% recycled polyester in the insole and laces from 100% R-Pet, we take with this collection truly ANOTHER STEP ahead - in sustainability.



ACT207 ESD S2

(REPLACES ACT107 ESD S2)

- › Oiled pull up leather upper
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



"The improved Bata Cool Comfort® +lining is firmer, more breathable and made of 65% recycled polyester. In short, a lining with a plus +"

ACT213 ESD S2

(REPLACES ACT113 S2)

- › Full grain leather upper
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)

**ACT217 ESD S2**

(REPLACES ACT117 S2)

- › Full grain leather upper
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



ACT212 ESD S3

(REPLACES ACT112 ESD S3)

- › Oiled pull up leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



ACT215 ESD S3

(REPLACES ACT115 S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW-XXW
- › Size range: W 35-48 / XW 38-48 / XXW 40-46
- › UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



ACT216 ESD S3

(REPLACES ACT116 ESD S3)

- › Full grain leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



ACT219 ESD S3

(REPLACES ACT119 S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW-XXW
- › Size range: W 35-48 / XW 38-48 / XXW 40-46
- › UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



ACT220 ESD S3

(REPLACES ACT120 ESD S3)

- › Full grain leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: ACT120: W 2-13 / XW 5-13 (including 6.5 and 9.5)



"The PU outsole is SR-certified and equipped with a Ladder Grip (LG) following the new safety standard EN ISO 20345:2022."

ACT241 ESD S3

(REPLACES ACT141 ESD S3)

- › Oiled pull up leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)

**ACT242 ESD S3**

(REPLACES ACT142 ESD S3)

- › Oiled pull up leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



ACT244 ESD S3S

(REPLACES ACT144 KN ESD S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 4-13 / XW 5-13 (including 6.5 and 9.5)



ACT245 ESD S3S

(REPLACES ACT144 ESD S3)

- › Full grain leather upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 4-13 / XW 5-13 (including 6.5 and 9.5)



ACT256 ESD S3S

(REPLACES ACT156 ESD S3)

- › Microfiber upper (100% polyamide) /abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



The new Enduro ACT collection is expected to be available in Q2 2024.

**OUR NEW
BIO-BASED
PU PROVIDES
MORE
REBOUND**

REBOUND PU

The wish of the market for a more comfortable shoe has been taken seriously. In the new Enduro we use a new polyurethane (PU) formula for the mid- and outsole, which has an increased level of rebound. This increased rebound not only enhances comfort but also improves shock absorption and boosts energy return.

The new PU foam ensures the best balance between absorption, enough energy



HEEL LOCK SUPPORT®

Bata Industrials' Heel Lock Support® ensures that the heel and foot stay firmly in place in the shoe and prevents rubbing of the back of the foot and the formation of blisters, thereby supporting the Walkline® Technology. The arrows indicate the direction of the force which is applied to keep the foot in place.

return for an active movement, while maintaining foot stability. Many lab and field tests have been performed to guarantee the highest safety requirements and provide the wearer the support and stability for a healthy way of walking.

BIO-BASED PU

When looking at the PU formula in detail, some building blocks can be changed without influencing the

material characteristics and performance. This way, it is possible to reduce the environmental impact. With the new Enduro, Bata Industrials introduces the use of Bio-based polyurethane (PU). Bio-based PU consists for 20% out of bio-based components.

The bio-based components come from renewable sources, which is more sustainable than the conventional source. This is really ANOTHER STEP ahead.

 **THAT'S
ANOTHER
STEP®**
ahead

ENDURO PWR

Enduro PWR is produced with 70% recycled content in the outsole.

THAT'S ANOTHER STEP ahead



ENDURO PWR COLLECTION



Change nothing, improve everything.

Heavy working conditions ask for solid shoes that provide optimum grip, comfort, and support. The new Enduro PWR has it all. Made with top-quality materials, improved and brand-new technologies.

In the outsole we use our new EASY DIRT RELEASE concept, to ensure that dirt will not affect the performances of the outsole. The profile is constructed in such a way that dirt cannot accumulate in most soil conditions. The rubber outsole is SR-certified and equipped with a Ladder Grip (LG) following the new standard. And with 65% recycled Bata Cool Comfort® +lining material in the upper,

100% recycled polyurethane foam in the inlay soles, laces from 100% recycled polyester in the insole, 70% recycled rubber in the outsole and 20% bio-based polyurethane in the midsole, this collection can be marked as a sustainable collection.

Although the collection is created to be tough, the incorporated Walkline 3.0 technology gives you comfort, the aluminium toe cap provides a lightweight shoe and the natural gait progression of the foot is supported in an optimal way.

Enduro PWR: the perfect shoe for a heavy job.

PWR408 S3

(REPLACES PWR308 S3)

- › Full grain leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



PWR409 S3

(REPLACES PWR309 S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW-XXW
- › Size range: W 38-48 / XW 38-48 / XXW 40-46
- › UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



PWR410 S3

- › Oiled pull up leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



PWR411 S3

(REPLACES PWR311 S3)

- › Full grain leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



PWR412 S3

(REPLACES PWR312 S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW-XXW
- › Size range: W 38-48 / XW 38-48 / XXW 40-46
- › UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



PWR413 S3

- › Oiled pull up leather upper
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Width W
- › Size range: 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



PWR420 S3

- › Full grain leather/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Metatarsal protection
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



PWR421 S3S

- › Oiled pull up leather upper/abrasion resistant PU toecap
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



BOA

PWR428 S3

(REPLACES PWR328 S3)

- › Full grain leather upper/abrasion resistant PU toecap
- › Quick release closure
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining/leather lining on collar
- › Odor Control
- › Bio-based PU/recycled rubber sole
- › Widths W-XW
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)
- › EN20349-2:2017 (Welding)



PWR419 S7

(REPLACES PWR319 S3)

- › Full grain leather/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › HDry® waterproof membrane
- › Bio-based PU/recycled rubber sole
- › Widths W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



HDry

The new Enduro PWR collection is expected to be available in Q2 2024.



HDry®

HDry PATENTED '3D DIRECT LAMINATION' TECHNOLOGY MAKES FOOTWEAR WATERPROOF BY SEALING THE UPPER SO NO WATER GETS IN

With HDry 'Direct Lamination' technology, there is no space in between and water remains out of the shoe. Because without gaps between the impenetrable waterproof membrane and the upper material water cannot get trapped in-between these layers. Because of this, there is no chance of water leaking through the fabric after long exposures to rain. A very important feature is that breathability is not affected.

Consists of
9% recycled
materials.

THAT'S
ANOTHER
STEP.
ahead



TRAXX COLLECTION

Seriously safe. Seriously reliable.

More than twenty years ago, we developed the Traxx collection in accordance with all legal, health and safety requirements. Now the models are equipped with the latest technologies and are still amongst our bestsellers. With a steel toecap, SRC certified outsole, high-quality inlay sole and penetration resistant insert made of steel or

FlexGuard® composite, the Traxx models set the new standard for safety shoes. Some models are water-repellent or even waterproof thanks to the HDry® membrane. And some shoes are equipped with an abrasion resistant TPU toecap to provide extra protection. The Traxx collection is specially designed to give your feet the best comfort. All day long.



TRAXX 23 S1P

- › Nubuck leather/textile upper/ reflective material
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 24 S1P

- › Nubuck leather/textile upper/ reflective material
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 213 S1P

- › Nubuck leather/textile upper/ abrasion resistant TPU toecap
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



BOA

TRAXX 91 S2

- › Nubuck leather upper
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 92 S2

- › Nubuck leather upper
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 95 S3

- › Nubuck leather upper
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 39-48
- › UK size range: 6-13 (including 6.5 and 9.5)



TRAXX NXT 96 S3

- › Nubuck leather/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX NXT 97 S3

- › Nubuck leather/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 203 S3

- › Nubuck leather upper/abrasion resistant TPU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 204 S3

- › Nubuck leather upper/abrasion resistant TPU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 218 S3

- › Full grain Crazy Horse leather/Nappa leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › BOA® Fit System
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



TRAXX 219 S3

- › Full grain Crazy Horse leather/Nappa leather/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › BOA® Fit System
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › Bio-based PU/ QuattroTech®-TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)





FORWARD COLLECTION



Seriously safe. Seriously made in Holland.

Forward safety shoes are designed to deliver the highest level of protection and comfort. The incorporated Walkline® 2.0 technology reduces fatigue and keeps you energized. The perfect degree of shock absorption reduces impact to the joints, to help prevent injuries and tiredness. The light bio-based PU/PU sole provides supreme

grip and slip resistance, far exceeding the SRC standard. Most models in the Forward collection are full metal free. They are all equipped with our moisture absorbing Premium Fit inlay sole. With a variety of high class upper materials there is a perfect match for almost any working environment.

HELSINKI 3 ESD S1P

- › Microfiber/textile upper
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Velcro closure
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



**FULL
METAL
FREE**

LEGEND ESD S1P

- › Textile/leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › BOA® Fit System
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



BOA

**DETECTION
FRIENDLY**

GOAL ESD S3

- › Microfiber/leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

GOAL BLACK ESD S3

- › Microfiber/leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)



**FULL
METAL
FREE**

SCORE ESD S3

- › Microfiber/leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

SCORE BLACK ESD S3

- › Microfiber/leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)



**FULL
METAL
FREE**

TURBO ESD S3

- › Full grain leather/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

ENGINE ESD S3

- › Full grain leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Thermoplastic toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Widths W-XW
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

FORWARD NXT COLLECTION



Seriously breathable. Seriously made in Holland.

The Forward NXT Collection features a Walkline 2.0 sole with Aluminum toecap, giving you energy during long working days. Forward NXT shoes have a lightweight microfibre upper with strategically placed ventilation holes for optimal breathability. Say goodbye to sweaty

feet on hot days! In addition, our advanced Odor Control technology ensures fresh shoes, every day. The collections is perfect for demanding indoor areas, such as warehouses. Forward NXT collection offers comfort and reliability.



SAIL ESD S1P

- › Microfiber upper/abrasion resistant TPU toecap
- › Velcro closure
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



CASTER ESD S1P

- › Microfiber upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



AXLE ESD S1P

- › Microfiber upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/PU sole
- › Width W
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



THAT'S ANOTHER STEP ahead: The Forward NXT collection will be produced with a bio-based sole from February 2024.



NOVA COLLECTION

Seriously safe. Seriously energizing.

The increased performance and comfort of the Nova collection will leave you with the right amount of energy. The biomechanical Walkline® 2.0 technology, optimizes the wearer's walk and gait. The Flexlines in the sole follow the foot's natural flexing zones, creating a more energetic walking experience. The very strong heel counter contributes to the stabilization and ergonomics

of the foot. We have combined high-tech microfiber materials and breathable fabrics with a flexible, dynamic SRC certified bio-based PU/ QuattroTech® TPU sole. This creates a shoe that is designed for safety and looks ultra-stylish. Its light, breathable materials make it easy to wear. The result? You'll stay energized throughout the whole day, wherever you work.



CRYPTO ESD S1P

- › Microfiber upper
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/QuattroTech® TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)

**SYNC ESD S1P**

- › Microfiber upper
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/QuattroTech® TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)

**RADAR ESD S3**

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/QuattroTech® TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)

**TRONIC ESD S3**

- › Full grain leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Steel toecap
- › BOA® Fit System
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/QuattroTech® TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



BOA

VECTOR ESD S3

- › Full grain leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU/QuattroTech® TPU sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



The first
safety shoe
fully based
on what
women
want.

THAT'S
ANOTHER
STEP.
ahead



WHAWOWA COLLECTION

Women's safety shoes.

No more men's shoes in a small size for the ladies! With this new WHAWOWA collection, we're finally offering a safety shoe with a perfect last for women. Completely adapted to the shape and size of the female foot. This ensures a better fit, giving more comfort and preventing injuries. And that's what you'll feel!

In industries such as assembly, automotive, food, or logistics you need maximum safety. When choosing the right work shoes, you look for safety, comfort and price. But everybody

knows, women also look for color and modelling. The WHAWOWA collection is stylish, high-quality and safe. The models offer ultimate protection, thanks to the aluminium safety toecap and strong, anti-slip sole. Made of the best and most durable materials and equipped with smart technologies, such as shock absorption, Odor Control and highly breathable lining which provides cushioning and wicks away moisture. And thanks to the comfortable inlay sole, the springy EVA-midsole and the Easy Rolling System® it feels like you'll walk on air.

ANNA LEE ESD S1

- › Knitted fabric/microfiber/TPU film upper/TPU toecap
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8

**BIBIAN ESD S1P**

- › Knitted fabric/microfiber/TPU film upper/TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8

**FLORENCE ESD S1P**

- › Full grain leather upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8

**ROSA ESD S1PS**

- › Breathable textile/suede upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8



The WHAWOWA Rosa and Jane are expected to be available in Q2 2024.

JANE ESD S3S

- › Full grain leather/suede upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8



"A comfortable safety shoe to wear all day, every day, designed specifically for today's professional women and now also available in black!"

MARIE ESD S3

- › Water repellent fabric/microfiber/TPU film upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8



ADA ESD S3

- › Full grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › EVA/rubber sole
- › Width W
- › Sizes: 34-42
- › UK size range: 1-8





WW

WHAWOWA®

Women's safety shoes.

WHAWOWA: What Women Want.

A comfortable safety shoe to wear all day, every day, designed specifically for today's professional women.

Not big, heavy and masculine. But slim, light and stylish. Inspired by the latest fashion trends. Made with technologically innovative materials and production methods.

WHAT WOMEN WANT.



The models offer ultimate protection, thanks to the aluminium safety toecap and strong, anti-slip sole. Made of the best and most durable materials and equipped with smart technologies, such as shock absorption and Odor Control.

With the added comfort provided by the [LADY SOCKS \(PAGE 91\)](#), you can work with even greater ease!





SUMM+ COLLECTION

No compromise.

Introducing the SUMM+ collection: high-resistance safety shoes combining safety, durability and comfort, without ever compromising on style.

The SUMM+ collection features several lightweight, stable and slip resistant models. Designed with an eye for Italian craftsmanship and style, these safety shoes and boots look stylish and keep your feet protected even in the toughest work conditions. From leather to technical nylon, microfiber, PUTek® and

more, all premium materials in SUMM+ reflect their superior performance and longevity. SUMM+ safety shoes and boots feature a PU/TPU sole (SRC) with a uniquely designed profile surface for an advanced level of slip resistance. Lightweight aluminum toecaps and FlexGuard® composite penetration resistant inserts provide maximum protection. The Premium Fit inlay sole offers greater comfort, shock absorption and stability. All footwear in this collection is EN ISO 20345:2011 certified and ESD.

SUMM+ THREE ESD S1P

- › 3D breathable mesh/microfiber upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



SUMM+ FOUR ESD S1P

- › 3D breathable mesh/microfiber upper
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



BOA

SUMM+ ONE ESD S3

- › Technical nylon/microfiber upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



SUMM+ TWO ESD S3

- › Technical nylon/microfiber upper
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



SUMM+ FIVE ESD S3

- › Full grain leather upper
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



BOA®

SUMM+ SEVEN ESD S3

- › PUTek® upper
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Mesh lining
- › Odor Control
- › PU/TPU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



BOA®

GIMME
SUMM⁺
SAFETY
DURABILITY
COMFORT
STYLE

HAND-CRAFTED IN ONE OF ITALY'S MOST FAMOUS SHOE MAKING DISTRICTS, SUMM+ IS ITALIAN MADE AND DESIGNED

Italian artisan traditions blend seamlessly with today's most innovative technology to guarantee quality, comfort and style. Characterised by an Italian eye for detail, this collection puts equal emphasis on safety and durability. Modern materials, sophisticated manufacturing processes, and a sixth sense for fashion come together into one grand design.

ESD: ELECTROSTATIC DISCHARGE

Prevents a build-up of static electrical charges in the human body by sending them to the ground in a safe and controlled manner. ESD safety shoes guarantee the prevention of sudden flow of electricity between electrically charged objects caused by contact.

LIGHTWEIGHT ALUMINUM TOECAP

The SUMM+ collection features a lightweight aluminum toecap, which is much lighter than traditional steel yet just as safe. The aluminum application is robust, making walking around easier and lighter without compromising protection or safety levels.

COMFORT

The Premium Fit inlay sole features a mesh top layer. The POLIYOU® foam technology provides outstanding breathability, shock absorption, and antibacterial and moisture-absorbing properties. Special zones provide support and stability, with added shock absorption for improved energy. Designed for maximum comfort.

Fun fact: The '51° N' symbol found on our shoes stands for Bata Industrials' main headquarters in Best, the Netherlands, located at 51.492406° latitude.

SLIPRESISTANCE

Slips, trips and falls are the number one cause of accidents in the workplace. This makes slip resistance one of the most important elements of a safety shoe. Every SUMM+ model is equipped with a SRC certified TPU-outsole with deeper tread grooves for better grip. SRC certification means the sole's slip resistance has been tested on both ceramic tiles covered in Sodium Lauryl Sulphate (soap) and on a steel surface with glycerol (SRA + SRB = SRC). The TPU-outsole passed both tests with flying colors.



SUMM+ BOOT BLACK S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BLK WINTER S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Faux fur lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BROWN S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BRN WINTER S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Faux fur lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13





SUMM⁺
No compromise.

SUMM⁺ BOOT



safety + durability + comfort + style

Reduced
material
usage
by knitted
upper.

THAT'S
ANOTHER
STEP.
ahead



RADIANCE COLLECTION

Seriously safe. Seriously boosting.

The Radiance collection is designed with an eye for style, safety and comfort. In addition to the sporty look, the shoes offer maximum protection and ultimate comfort. All day long. To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole with 3B-Motion Technology: Bata's Boosting

Base. This gives feet a huge power boost every step of the way. In combination with an inlay sole of high elastic EVA and the robust SRC certified Vibram® outsole, this ensures an optimal level of comfort and energy return. Even after a long working day your feet still feel comfortable and you still have a lot of energy left!

OPEN ESD S1P

- › Textile/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Velcro closure
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

FLOW ESD S1P

- › Textile/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Velcro closure
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

FIT ESD S1P

- › Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

SPARK ESD S1P

- › Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

ENERGY ESD S3

- › Mesh/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

"Even after a long working day your feet still feel comfortable and you still have a lot of energy left!"

VIBE ESD S3

- › Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- › BOA® Fit System
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



BOA

**DETECTION
FRIENDLY**

UP ESD S3

- › Mesh/seamless TPU film upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole (Vibram®)
- › Width W
- › Size range: 35-47
- › UK size range: 2-12 (including 6.5 and 9.5)



**FULL
METAL
FREE**

The Vibram® outsole

The Vibram® outsole is best known for its performance in terms of SRC slip resistance. Vibram® is the world's leading specialist in outsoles for a variety of footwear. The Italian company is named after its founder, Vitale Bramani. Bramani invented the first rubber lug shoe soles. A lug sole is a thick rubber sole with deep indentations, which improves stability and traction. These soles were first used on mountaineering boots, replacing leather soles fitted with hobnails.



Our safety shoes are fitted with a Vibram® outsole to ensure maximum stability, grip and comfort and at the same time channel more energy into each step.

To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole, using our own developed 3B-Motion technology: Bata's Boosting Base. The special molecular EVA structure is arranged in such a way that very little energy is lost upon ground impact. The use of specially formulated EVA material with high cushioning and elastic properties increases the level of comfort even further. What's more, you will get a real power BOOST when you are walking and, as a result, you will feel more energized.

BOOST YOUR FEET

**3B-MOTION:
BATA'S BOOSTING BASE**

3B-MOTION: ENERGY RETURN AND CUSHIONING

As a global leader in safety shoes, Bata Industrials has carefully adapted the highly boosting properties of EVA in the midsole. EVA is a common cushioning material in modern sports shoes, but the movements you make while working are different from when you are jogging; you lift, turn, kneel, bend and so on. It is therefore essential to get maximum feet and knee support. That is why we have performed numerous density tests in order to create a perfect balance between cushioning, energy return and stability.

FAST AND EFFORTLESS PRECISION FIT WITH BOA® FIT SYSTEM

BOA® FIT SYSTEM: PRECISION FIT

Engineered for fast, effortless, precision fit. It consists of a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides. By turning the knob, the cable is tightened, loosened (quick release) and clicked into place. It ensures an even distribution of pressure. Each configuration is specially designed for performance.



- Adjustable fit
- Automatic, even pressure distribution with every step
- Adapts to changing working conditions in the shoe
- No uncomfortable pressure points
- Does not loosen and therefore prevents tripping or falling

3B-MOTION: STABILITY

The midsole hardness is 48 shore C. Wearing tests have proven that this is the right amount of softness to get the best balance between maximum feet comfort and stability.

3B-MOTION: COMFORT

By experimenting with the hardness of the midsole, we did not have to settle for a hard, uncomfortable rubber midsole or a structureless fluffy midsole. By incorporating our 3B-Motion technology, we have managed to create a perfect rebound, and therefore a smooth and comfortable feel. You can feel the boost in each step!





DB.01 COLLECTION

Seriously stylish. Seriously comfortable.

The first series of the DB.01. collection consists of three work sneakers in black, white and black and white. This stylishly designed safety sneaker collection is designed by the Dutch top designer Dyanne Beekman (DB). Each of models are eye-catchers under any business outfit. The sneaker is feather light and offers excellent support and comfort for good stability. It has high-quality grip and slip resistance, even above

the European safety standard. The sneaker is antibacterial and washable for maximum hygiene. The three models do not have a safety toe cap and are particularly suitable for workers in the hospitality, cleaning and hairdressing industries. Here there are no mechanical risks due to bumps or pressure. With these safety shoes, the emphasis is mainly on light weight, excellent grip and fit. The shoes are available for women and men.

DB.01.02 02

- › Microfiber upper
- › Mesh lining
- › Rubber outsole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

DB.01.03 02

- › Microfiber upper
- › Mesh lining
- › Rubber outsole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

"At the restaurant where I work we wear these shoes. Perfect grip on the floor and they walk so comfortably. I wear them with love. No more pain in my feet during a shift."

DB.01.04 02

- › Microfiber upper
- › Mesh lining
- › Rubber outsole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**



MAMMOET COLLECTION



Extreme safety for extreme conditions.

Mammoet makes high demands on the safety shoes for their professionals. Bata Industrials has all the expertise and years of experience to make the best safety shoes. Together we have developed a collection of shoes, boots and socks of superior quality. The shoes and boots are made of full grain leather with an extra soft PU inlay sole and a SRC certified rubber

outsole. A premium collection that incorporates the latest technologies. The innovative Tunnel System® provides maximum shock absorption. Thanks to the HDry® membrane the shoes are waterproof, Odor Control® prevents unpleasant odors and the breathable Bata Cool Comfort® lining keeps your feet cool and dry. All to keep you fit, alert and therefore safe at work.

ANCHOR S3

ANKLE HIGH MODEL WITH LACES AND ZIPPER

- › Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Dirt proof zipper
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › PU/rubber sole
- › Width: XW
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



HDry

BARGE S3

PULL ON BOOT

- › Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Pull-up straps
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › PU/rubber sole
- › Width: XW
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



FULL
METAL
FREE

HDry

BOLSTER S3

HIGH MODEL WITH LACES AND ZIPPER

- › Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Dirt proof zipper
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › PU/rubber sole
- › Width: XW
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



HDry

WINCH S3

ANKLE HIGH MODEL WITH LACES

- › Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › PU/rubber sole
- › Width: XW
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



HDry

TOGETHER WE GO TO THE EXTREME.



Collaboration between Mammoet and Bata Industrials: Best of both worlds

For this new collection of safety shoes and boots we have joined forces with Mammoet. With the common goal: to guarantee professionals the best possible protection. Both companies have a long history as market leaders in their field. And both are headquartered in the Netherlands. From there, we both derive maximum value from our global presence. Bata Industrials is part of the Bata Shoe Organization, the world's largest shoe manufacturer.

Safety, health and comfort. Bata Industrials is constantly pushing the boundaries in these areas. Combining our extensive expertise and experience with first-class materials,

the most advanced techniques and the latest insights into design and comfort. We collaborate with scientists and carry out extensive tests in our own SATRA certified laboratory. Only when a shoe has passed all the tests it is ready to be worn. So that you stand strong, walk confidently and are safe in all conditions.

Now Mammoet and Bata Industrials are combining their knowledge and skills. The result: a new shoe collection that meets the highest safety requirements for safety shoes. The new Mammoet Footwear collection brings together the best of both worlds.



Textured checker plate



Laces like steel cables



Pulling power



TPU stabilizer
strengthen and stability



Bold branding



Organized tag
equipment



UNIQUE DESIGN





EXTREME SAFETY FOR EXTREME CONDITIONS

For over 200 years, Mammoet has been taking on the most challenging lifting and transport operations worldwide. Mammoet solutions focus on the petrochemical, offshore, energy, maritime and civil-engineering sectors. We understand our customers' businesses and challenges better than anyone else. That's our aim, every single day. Whatever the size of your company or industry, and whatever your location, Mammoet helps you move and lift. Smarter, safer and stronger.

Mammoet stands for safety. Safety for people, contractors and subcontractors. For customers in every kind of environment. We make no compromises in safety, and expect no less from everyone we work with. Mammoet adheres to the highest safety standards and we're constantly looking for ways to make work even safer.

The thousands of employees are the driving force behind our company's success. So Mammoet makes sure that all workwear collections including footwear have been extensively tested by our own Mammoet professionals first, working in the most extreme conditions, ranging from below-zero temperatures in hard-to-reach, no-man's-lands to the sweltering heat of the sandy desert plains. That's why we know better than anyone else what protection people need for their jobs. High quality, reliable and standardized Mammoet Workwear and Footwear. Made and approved by pros.



BATA INDUSTRIALS
THE SAFETY SHOE



SPORTMATES® COLLECTION

Seriously safe. Seriously sporty.

The SportMates® collection focuses on safety, breathability and lightweight. With their sporty style and lightweight design, SportMates are the perfect solution for every sporty and price-sensitive professional. Safety is the most crucial factor in the development process of our footwear. But when it comes to safety shoes, professionals today want more than just the best protection. They want shoes that offer maximum comfort and stability, look stylish and at the same time provide their feet with the

best support. The new models are responding to this demand. We have not only changed the uppers in colour and design, but also the outsole, which is more in line with what you see in sneakers. A soft cushioning EVA midsole provides excellent comfort and high shock absorption. The midsole is combined with a latex foam inlay sole and a lightweight upper made of breathable materials. These unique features ensure optimal climate and comfort in the shoe, all day long.

DENSE S3

- › Microfiber/mesh/PU non-stitching upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**



BRISK S3

- › Microfiber/mesh/PU non-stitching upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › EVA/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**





EAGLE COLLECTION

Seriously safe. Seriously reliable.

The Eagle collection has been expanded and now offers seven extra metal-free models. The unique collection has been designed with one goal in mind: to offer maximum safety, comfort and design, at the most competitive price. The extra seven models are perfectly suited to environments where metal-free is required. For example, in environments where metal detection gates are set up. But also in environments where extreme cold is present (cold storage

facilities). There, metal-free offers extra comfort.

The Eagle is light: about 100 grams lighter than comparable safety shoes. The PU-foamed OrthoLite inlay sole provides a comfortable and soft feeling. The newly developed SRC certified outsole is equipped with the Easy Rolling System®. Combined with a softer density PU midsole, it offers maximum stability and grip.

FALCON ESD S1

- › Suede leather upper
- › Steel toecap
- › Velcro closure
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-49
- › UK size range: 2-14 (including 6.5 and 9.5)

**CERNAN ESD S1P**

- › Knitted fabric upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-49
- › UK size range: 2-13



**FULL
METAL
FREE**

INTREPID S3

- › Action Leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-49
- › UK size range: 2-14 (including 6.5 and 9.5)

**SHEPARD S3**

- › Action Leather upper/abrasion resistant PU toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-49
- › UK size range: 2-14 (including 6.5 and 9.5)



ANTWERP S3

- › PU nubuck upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

"The ultralight shoe offers unprecedented comfort and safety for this price in its category."

ROTTERDAM S3

- › PU nubuck upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

LAX S3

- › Nubuck leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

SCHIPHOL S3

- › Full grain leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

SION S3

- › Nubuck leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**































TERLET S3

- › Full grain leather upper/abrasion resistant PU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Mesh lining
- › PU/rubber sole
- › Width W
- › Size range: 35-48
- › UK size range: 2-13



**FULL
METAL
FREE**

FULL METAL FREE SAFETY SHOES

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..... FULL METAL FREE

Safety shoes are worn to protect your feet from possible outside hazards. The number of different types of safety shoes is enormous. You choose a shoe that suits you best in terms of technical features and comfort. Metal free shoes are completely free of metals, so these are very suitable for extreme cold environments or any cold storage facility. And detection friendly safety shoes are suitable for passing through security gates with ease.

Metal Free

Metal may be undesirable in a shoe is in cold environments such as parts of Scandinavia or so-called cold stores. Metal (steel/aluminum) conducts temperatures better than composite or plastic, for example. So a safety shoe with a composite safety toe cap and penetration/perforation resistant midsole insulates the heat in the shoe much better and prevents cold from entering the shoe.

In a hospital on the MRI department, a metal free safety shoe can also be important. Here magnetic fields are created that can lead to serious situations when metal objects are in the vicinity. Resulting in injuries and damage. A metal-free safety shoe prevents a lot of trouble.

DETECTION FRIENDLY SAFETY SHOES



FORWARD LEGEND
PAGE 27



RADIANCE VIBE
PAGE 44



**LONGREACH BLACK
BOA** PAGE 62



BICKZ 305
PAGE 66

..... DETECTION FRIENDLY

Detection & airport friendly

Detection friendly shoes contain no metal parts that can be detected by security gates, facilitating the passage of employees through security gates.





HELIX COLLECTION

Seriously safe. Seriously robust.

Helix safety shoes have it all. They are durable, robust, stylish and provide the highest standard of comfort in the toughest of working conditions. The rubber outsoles are SRC certified. Helix safety shoes feature an advanced cushioning system and our ingenious Tunnel System® for the best possible shock absorption. This reduces fatigue and stress on the feet and joints. The built in 3M Scotchgard™ leather protector is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.

LONGREACH BLACK BOA S3

- › Full grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › BOA® Fit System
- › Bata Cool Comfort® lining
- › PU/rubber sole
- › Width XW
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



BOA
**DETECTION
FRIENDLY**

“Engineered to provide the highest level of comfort in the toughest of working conditions.”

LONGREACH BLACK ZIP S3

- › Full grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Dirt proof zipper
- › Bata Cool Comfort® lining
- › PU/rubber sole
- › Width XW
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

LONGREACH WHEAT ZIP S3

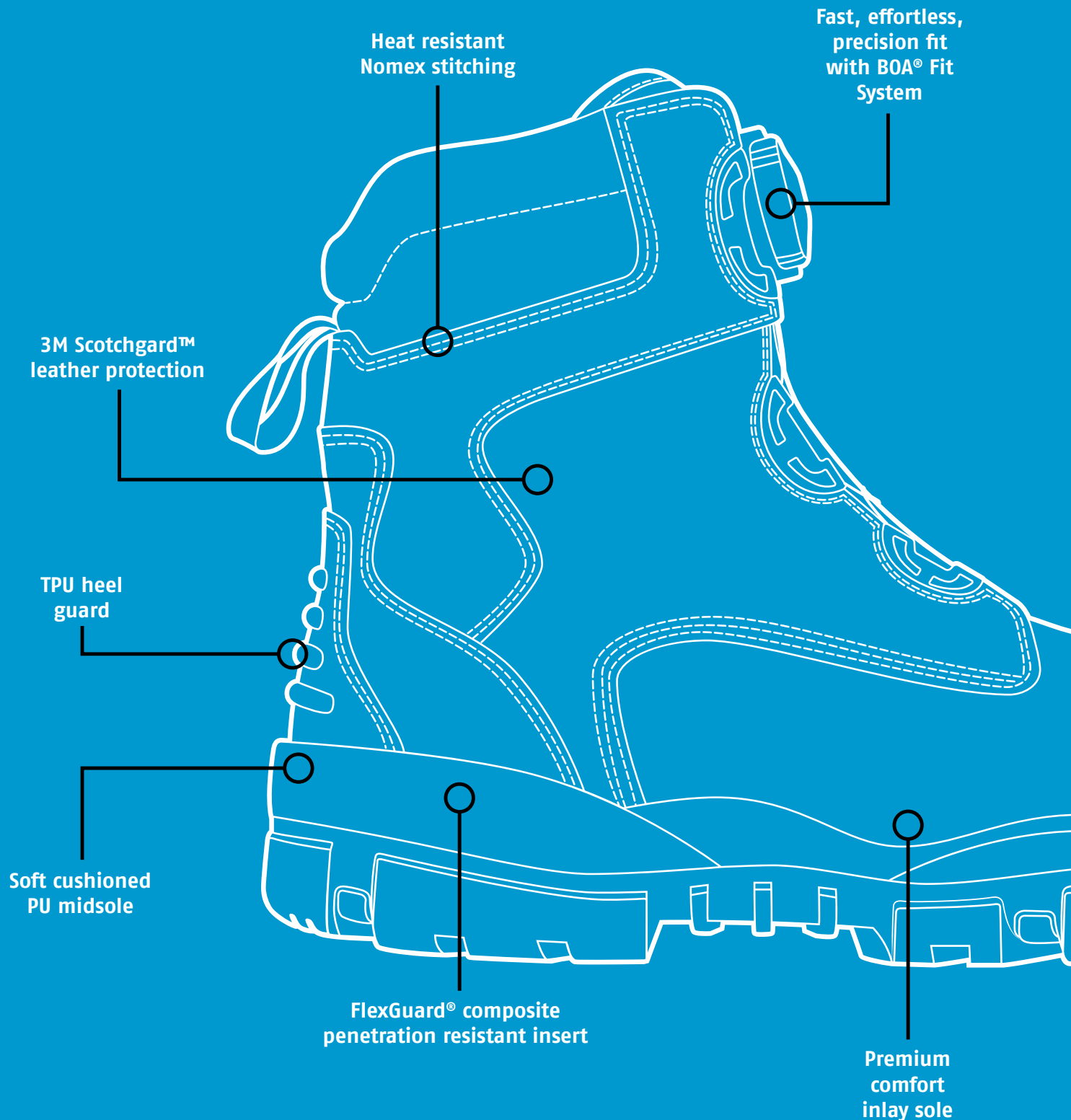
- › Nubuck leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Dirt proof zipper
- › Bata Cool Comfort® lining
- › PU/rubber sole
- › Width XW
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

LONGREACH BOA

Engineered to provide the highest level of comfort in the toughest of working conditions.





BOA® Fit System

The BOA® Fit System makes shoe laces obsolete. The High Performance BOA® Fit System is quickly adjustable and guarantees a lifetime of carefree work days without laces untangling.



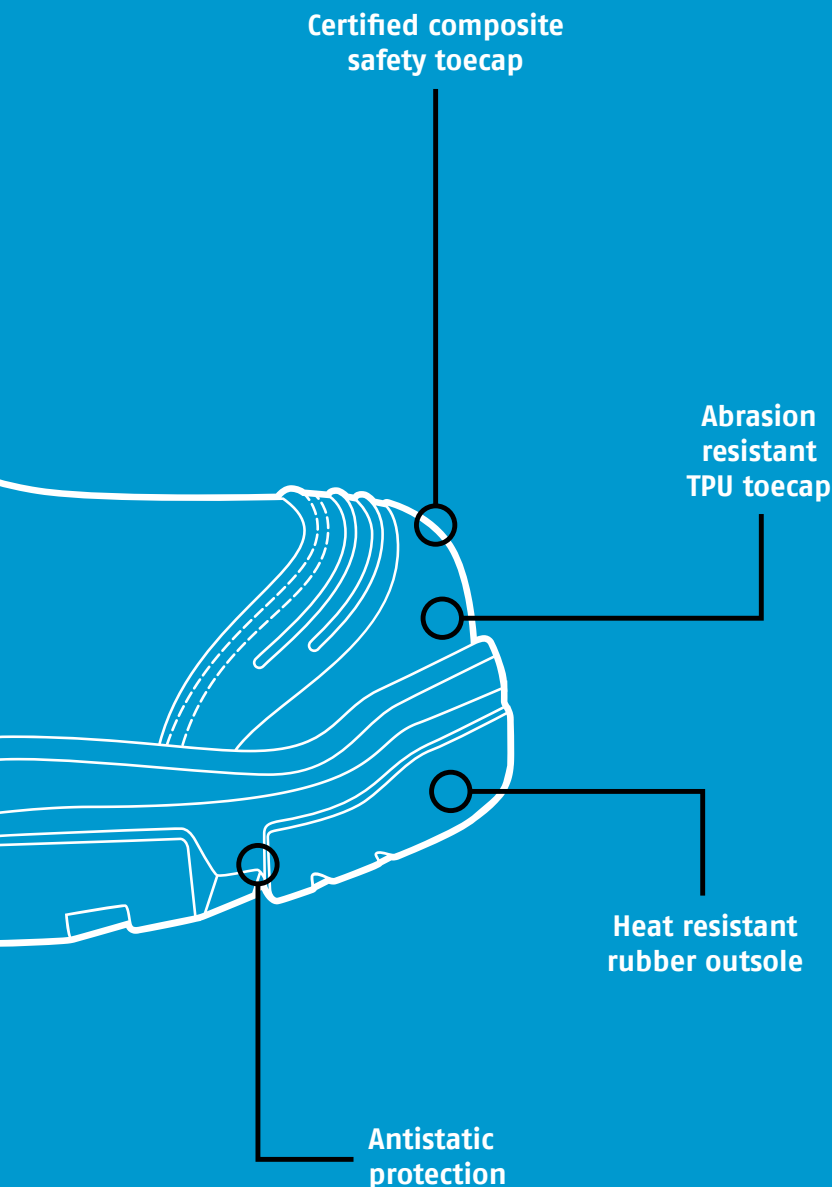
3M Scotchgard Protector

Built in leather protection that is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.



Detection & airport friendly

This shoe is made with composite safety components certified to the highest safety standards. Making it ideal for travelling through metal detection portals and airport security.





BICKZ COLLECTION

Seriously safe. Seriously functional.

Sneakers, boots or safety shoes? With Bickz there's no need to choose. Bickz are the perfect combination of functionality, safety and design. The metal free composite materials provide outstanding protection for your feet. The SRC certified outsoles provide outstanding slip resistance and are contact heat resistant. The EVA/rubber sole combination ensures comfort and performance at all times.

BICKZ 305 S3

- › Full grain leather upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › BOA® Fit System
- › Bickz Cool System®-lining
- › EVA/rubber sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



DETECTION
FRIENDLY

BICKZ 907 S3

- › Full grain leather upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Dirt proof zipper
- › Bickz Cool System®-lining
- › EVA/rubber sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



FULL
METAL
FREE

BICKZ 728 ESD S3

- › Nubuck leather upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Bickz Cool System®-lining
- › EVA/rubber sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

BICKZ 731 ESD S3

- › Nubuck leather upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Bickz Cool System®-lining
- › EVA/rubber sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**

"Bickz performs comfortably in industrial and professional environments."

BICKZ 733 ESD S3

- › Nubuck leather upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Bickz Cool System®-lining
- › EVA/rubber sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13 (including 6.5 and 9.5)



**FULL
METAL
FREE**



CLASSICS COLLECTION

Seriously safe. Seriously proven.

These are the classics of Bata Industrials. Shoes that we're proud of. They have built a solid reputation and still prove their quality year after year.

SAXA ESD S2

- › Nubuck leather/nylon mesh upper
- › Steel toecap
- › Bata Cool Comfort® lining
- › PU/PU sole
- › Widths W-XW
- › Size range: W 37-48 / XW 37-48
- › UK size range: W 4-13 / XW 4-13 (including 6.5 and 9.5)





STANFORD ESD S3

- › Full grain leather upper
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Leather lining
- › PU/PU sole
- › Width W
- › Size range: 40-48
- › UK size range: 6.5-13 (including 9.5)



**FULL
METAL
FREE**





CITY COLLECTION

Seriously safe. Seriously elegant.

This sportive safety shoe is S1P, lightweight, fully metal free and has a SRA certified rubber outsole that provides great grip and traction. The EVA midsole is designed to give

maximum cushioning while walking. All of this contributes to all day comfort and support if you spend a lot of time on your feet.

CURVE S1P

- › Microfiber upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Nylon mesh-lining
- › EVA/rubber sole
- › Width W
- › Size range: 34-42
- › UK size range: 1-8 (including 6.5)



**FULL
METAL
FREE**



SENTINEL COLLECTION

The boot that seriously does the job.

This boot is tough, lightweight and slip-resistant, making it excellent for running, jumping, marching and climbing. Made from high quality, full grain wear resistant leather. Featuring a slip resistant rubber outsole and a flexible, light weighted midsole for superior comfort and shock absorption. With these shoes, you can seriously push your limits.

M400

- › Full grain leather upper
- › Leather lining
- › Rubber sole
- › Width W
- › Size range: 36-48
- › UK size range: 3-13





BOOTS COLLECTION

Seriously tough. Seriously rough.

On the following pages you can find all our slip on safety boots. Our boots have been developed to deal with the toughest demands and to meet the highest level of performance. They combine outstanding comfort for the longest working days with premium protection. SUMM+ Boot black winter, SUMM+ Boot brown winter, Potent and Robust have a fur lining for perfectly warm feet in cold working conditions. The Mammoet Barge is perfect for wet circumstances because of its HDry membrane. The advantage of a boot is that you can quickly slip in and out of them. This is especially useful when you move a lot between work environments during the day, for example an indoor office and outdoor site.

SUMM+ BOOT BLACK S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BLK WINTER S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Faux fur lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BROWN S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Mesh lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



SUMM+ BOOT BRN WINTER S3

- › Full-grain leather upper/abrasion resistant TPU toecap
- › FlexGuard® composite penetration resistant insert
- › Aluminum toecap
- › Pull up straps
- › Faux fur lining
- › PU/PU sole
- › Width W
- › Size range: 38-48
- › UK size range: 5-13



POTENT S3

- › Full grain leather upper/abrasion resistant rubber toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Dirt proof zipper
- › Faux fur lining
- › TriTech Plus®-rubber sole
- › Width XW
- › Size range: 39-49
- › UK size range: 6-14 (including 6.5 and 9.5)



ROBUST S3

- › Full grain leather upper/abrasion resistant rubber toecap
- › Steel penetration resistant insert
- › Steel toecap
- › Pull-up straps
- › Faux fur lining
- › TriTech Plus®-rubber sole
- › Width XW
- › Size range: 39-49
- › UK size range: 6-14 (including 6.5 and 9.5)



"For the right boot you look for safety, comfort and price. But style matters too, right?"

MAMMOET BARGE S3

- › Full grain leather/abrasion resistant TPU upper/abrasion resistant rubber toecap
- › FlexGuard® composite penetration resistant insert
- › Composite toecap
- › Pull-up straps
- › Bata Cool Comfort® lining
- › Odor Control
- › HDry® waterproof membrane
- › PU/rubber sole
- › Width: XW
- › Size range: 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)





PVC BOOTS COLLECTION

Seriously safe. Seriously durable.

Workmaster II are S5 certified safety boots, including a steel toecap, a steel penetration resistant insert and a SRA certified PVC sole. They also feature reinforcement at the heel, ankle and shin. Our gumboots are made of


















































































































































PVC that is formulated to meet the correct application across a wide range of industries. Workmaster II gumboots are the best choice when you're looking for high performance, premium quality and lasting durability.

WORKMASTER II - BLACK S5

- › PVC
- › Steel penetration resistant insert
- › Steel toecap
- › Polyester lining
- › PVC sole
- › Width W
- › Size range: 38-47
- › UK size range: 5-12 (including 6.5 and 9.5)












































































































































FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY											SOLE TYPE					UPPER MATERIAL				EXTRA FEATURE			INDUSTRIES				
																													
ENDURO ACT COLLECTION																													
ACT207 ESD	13					●					●							●											
ACT213 ESD	13					●					●							●											
ACT217ESD	13					●					●							●											
ACT212 ESD	14						●				●							●											
ACT215 ESD	14						●				●							●											
ACT216 ESD	14						●				●							●											
ACT219 ESD	14						●				●							●											
ACT220 ESD	15						●				●							●											
ACT241 ESD	15						●				●							●											
ACT242 ESD	15						●				●							●											
ACT244 ESD	16						●				●							●											
ACT245 ESD	16						●				●							●											
ACT256 ESD	16						●				●						●												
ENDURO PWR COLLECTION																													
PWR408	19						●				●							●											
PWR409	19						●				●							●											
PWR410	19						●				●							●											
PWR411	19						●				●							●											
PWR412	20						●				●							●											
PWR413	20						●				●							●											
PWR420	20						●				●							●											
PWR421	20						●				●							●											
PWR428	21						●				●							●											
PWR419	21									●	●							●				●							
TRAXX COLLECTION																													
Traxx 23	23			●										●		●		●											
Traxx 24	23			●										●		●		●											
Traxx 213	23			●										●		●		●											
Traxx 91	23					●								●				●											
Traxx 92	24					●								●				●											
Traxx 95	24						●							●				●											
Traxx NXT 96	24						●							●				●											
Traxx NXT 97	24						●							●				●											

FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY											SOLE TYPE					UPPER MATERIAL				EXTRA FEATURE			INDUSTRIES																																																																																																																																																																																																																																																																																																																																																																																																																													
		OB	S1	S1P	S1PS	S2	S3	S3S	S5	S7	PU SOLE	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 200	PU SOLE 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FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY										SOLE TYPE					UPPER MATERIAL				EXTRA FEATURE			INDUSTRIES				
																												
SUMM+ SEVEN	38						●							●		●	●											
SUMM+ BOOT Black	40						●				●						●											
SUMM+ BOOT BLK Winter	40						●				●						●											
SUMM+ BOOT Brown	40						●				●						●											
SUMM+ BOOT BRN Winter	40						●				●						●											
RADIANCE COLLECTION																												
Open ESD	43			●									●			●				●								
Flow ESD	43			●									●			●				●								
Fit ESD	43			●									●			●				●								
Spark ESD	43			●									●			●				●								
Energy ESD	44						●						●			●				●								
Vibe ESD	44						●						●			●					●		●					
Up ESD	44						●						●			●					●							
DB.01. COLLECTION																												
DB.01.02	49	●										●					●											
DB.01.03	49	●										●					●											
DB.01.04	49	●										●					●											
MAMMOET COLLECTION																												
Anchor	51						●					●					●					●						
Barge	51						●					●					●			●		●						
Bolster	51						●					●					●				●							
Winch	51						●					●					●					●						
SPORTMATES® COLLECTION																												
Dense	54						●					●				●	●			●								
Brisk	55						●					●				●	●			●								
EAGLE COLLECTION																												
Falcon ESD	57		●								●						●											
Cernan ESD	57			●							●					●				●								
Intrepid	57						●				●						●											
Shepard	57						●				●						●											
Antwerp	58						●				●					●				●								
Rotterdam	58						●				●					●					●							
Lax	59						●				●					●				●		●						
Schiphol	59						●				●					●				●		●						

FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY										SOLE TYPE					UPPER MATERIAL				EXTRA FEATURE			INDUSTRIES				
		OB	S1	S1P	S1PS	S2	S3	S3S	S5	S7	PU	PU	PU	PU	PU	PU	PU	PU	PU	PU	PU	PU	PU					
Sion	59						•					•						•		•		•						
Terlet	59						•					•						•		•		•						
HELIX COLLECTION																												
Longreach Black Boa	63						•					•						•		•		•						
Longreach Black Zip	63						•					•						•		•		•						
Longreach Wheat Zip	63						•					•						•		•		•						
BICKZ COLLECTION																												
Bickz 305	67						•					•						•		•		•						
Bickz 907	67						•					•						•		•		•						
Bickz 728 ESD	67						•					•						•		•		•						
Bickz 731 ESD	67						•					•						•		•		•						
Bickz 733 ESD	67						•					•						•		•		•						
CLASSICS COLLECTION																												
Saxa ESD	68					•					•						•	•										
Stanford ESD	69						•				•							•		•		•						
CITY COLLECTION																												
Curve	70			•								•					•	•			•							
SENTINEL COLLECTION																												
M400	71	•										•						•										
BOOTS COLLECTION																												
SUMM+ BOOT Black	73						•					•						•										
SUMM+ BOOT BLK Winter	73						•					•						•										
SUMM+ BOOT Brown	73						•					•						•										
SUMM+ BOOT BRN Winter	73						•					•						•										
Potent	74						•					•						•										
Robust	74						•					•						•										
Mammoet Barge	74						•					•						•		•		•						
PVC BOOTS COLLECTION																												
Workmaster II	75								•						•				•									

WE TAKE RESPONSIBILITY

Our focus is on the people that wear our safety shoes and the safety, comfort and style they need. Nevertheless, our sense of responsibility goes far beyond this.

In 2021, we formally integrated Corporate Social Responsibility into our business strategy. Since then, we have set ambitious qualitative and quantitative targets across key environmental and social issues.

Every day, we are reducing the environmental impact of our materials and processes. Remaining future proof in every way, all the way.

While in some areas we are already making great progress, in others we are still at the start. But change isn't about making big changes. It's about taking small steps, day by day.

Every day we learn, we adapt, and we change. On the level of materials, environment and care, the key building blocks of our strategy. And every time we improve, we say:

THAT'S ANOTHER STEP *ahead.*

ANOTHER STEP
in the use of sustainable materials
materials | environment | care



THREE BUILDING BLOCKS

The three core building blocks below represent the foundation of our CSR strategy and guide our short-term priorities and long-term commitment to CSR.



Materials

We focus on using less, better, and certified materials. Sustainable alternatives that uphold our high quality and performance standards and at the same time have a less significant impact on the environment.



Environment

We protect the beautiful planet we live on by opting for solid solutions that help to reduce our environmental impact and protect our precious environment.



Care

As a people-focused company we take care of the communities we work with and live in, supporting our employees, partners, suppliers and customers.



[bataindustrials.com/
corporate-social-responsibility](https://bataindustrials.com/corporate-social-responsibility)

Scan the QR code to download
our full CSR report 2023.

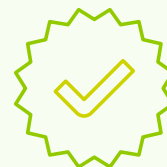
A SELECTION OF OUR AMBITIONS FOR 2025



REDUCE WASTE
SENT TO LANDFILLS
BY 30% IN OUR
PRODUCTION
FACILITIES BY 2025



**INCREASE SER AUDIT
COVER BY**
15%



100%
**MATERIAL
TRANS-
PARENCY**



**LINK E-UNIVERSITY
PROGRAM
+ SER AUDIT
TO SUPPLIERS**



**3% OF OUR WORKFORCE
TO BE MADE UP OF
PEOPLE WITH DISABILITIES**



**REDUCE PACKAGING
MATERIAL BY 20%**



THE SAFETY STANDARD

If a shoe carries a CE-label, this indicates the following: the product meets the requirements of European Regulation 2016/425 regarding personal protective equipment. The CE-standard EN ISO 20345:2011 has recently been renewed. The new CE-standard EN ISO 20345:2022 consists of two parts. The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the shoe. Below an explanation of the symbols.

The old standard :2011 remains in force for safety shoes that are already on the market and for which the certification is still valid. A safety shoe certificate is valid for 5 years. Safety shoes introduced after November 2024 will be tested according to the new standards. This means that in the coming years there will be a transition period in which safety shoes comply with either the old or the new certification. On our website you will find more information about this topic (scan the QR code).

EXPLANATION OF THE SYMBOLS – IN BLUE THE CHANGES FOR 20345: 2022

OB	Professional shoes without a toecap
SB	Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
S1	As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel and oil
S1P	As S1 plus metal anti penetration resistant insert
S1PS	As S1 + anti penetration insert, non-metal Ø 3,0 mm
S1PL	As S1 + anti penetration insert, non-metal Ø 4,5 mm
S2	As S1 plus water resistance and water absorption of upper material
S3	As S2 plus metal anti penetration resistant insert and cleated outsole
S3S	As S2 + anti penetration resistant insert non-metal (Ø 3,0 mm) and cleated outsole
S3L	As S2 + anti penetration resistant insert non-metal (Ø 4,5 mm) and cleated outsole
S4	All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel and oil
S5	As S4 + anti penetration resistant insert metal and cleated outsole
S5S	As S4 + anti penetration resistant insert non-metal (Ø 3,0 mm) and cleated outsole
S5L	As S4 + anti penetration resistant insert non-metal (Ø 4,5 mm) and cleated outsole
S6	As S2 + the shoes feature water repellency or are water resistant
S7	As S3 + the shoes feature water repellency or are water resistant
S7S	As S3S + the shoes feature water repellency or are water resistant
S7L	As S3L + the shoes feature water repellency or are water resistant

ADDITIONAL REQUIREMENTS FOR SPECIAL APPLICATIONS WITH SPECIFIC MARKS – IN BLUE THE CHANGES FOR 20345: 2022

P	Perforation resistance, metal plate insert	E	Energy absorption	FRU	Flame Resistant Upper
PS	Perforation resistance, non-metal plate insert. Tested with Ø 3,0 mm conic nail	I	Insulating footwear	FO	Fuel and Oil resistance
PL	Perforation resistance, non-metal plate insert. Tested with Ø 4,5 mm conic nail	M	Metatarsal protection 100 J impact energy	HRO	Heat Resistant Outsole
C	Conductive	HI	Heat Insulation	SBH	Hybrid footwear
A	Antistatic	CI	Cold Insulation	ESD	Electro Static Discharge
		CR	Cut Resistant footwear	SR	Slip resistance (ceramic tile floor that has been saturated with glycerine) *
		AN	Ankle protection	SC	Scuf Cap
		WR	Water Resistant footwear	LG	Ladder Grip
		WPA	Water Penetration and Absorption *		

* WPA replaces WRU, SR replaces SRA/SRB/SRC



Scan the QR code and find your standard.

SAFETY SHOE SELECTION GUIDE *											
	OB	S1	S1P	S1PS	S2	S3	S3S	S4	S5	S6	S7
200J Protective toe cap (composite, aluminum, steel)											
Fuel & Oil resistance (FO)											
Slip resistance (SR)											
Energy absorption of the seat region to be at least 20J (E)											
Antistatic footwear (A)											
Perforation resistance (metal) (P)											
Perforation resistance (non-metal) (PS)											
Water resistant upper (WPA)											
Water repellent or water resistant footwear (WR)											

*In the table, we have included only the safety standards that apply to our shoe collection.

SAFETY FOOTWEAR – This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

PERFORMANCE AND LIMITATIONS OF USE – These products have been tested in accordance with EN ISO 20345 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

COMPATIBILITY – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

SOCKS & INLAYS SOLES – Wear Bata Industrials socks for the best comfort Change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Change shoes regularly: leather is a natural product and should be allowed to rest. Choose the right shoe for your foot. If needed you can make them custom-made with our supportive inlay soles. Only with the right combination will the safety shoe retain its original certification. On our website an overview of which inlay soles are suitable for which safety shoes.



SOCKS COLLECTION

Let's talk about socks with a perfect fit.

Especially with safety shoes it is important that the socks you are wearing are comfortable. Socks not only protect against cold or heat, but also against friction and help to remove perspiration in a controlled way. That's why we put as much innovative technology into our socks as we do into our shoes. The choices of high-tech fabrics and construction offer new levels of safety and comfort.



STANDARD
100
1204020
Centexbel

www.oeko-tex.com

ECO MATERIALS

Bata Industrials is committed to adopting progressively more sustainable material choices in its products. The decision to incorporate recycled polyester for shoelaces has already been implemented. So now the step is there to use recycled Pro-Cool® EcoMade polyester (R-PET) and Polyfresh® GRS polyester in a big amount of Bata Industrials socks. Both of these materials hold GRS and Oeko-tex® certifications. Have a look at our new Eco Cool, Thermo and All Seasons socks! There are already ten models available knitted with Eco materials.

 **THAT'S
ANOTHER
STEP.**
ahead

COOL SOCKS

SERIOUSLY. cool and dry



KEEP YOUR HEAD AND FEET COOL!

Working in a warm environment? Cool socks from Bata Industrials offer your feet a pleasant cooling. Most models from this collection contain Pro-Cool® EcoMade (polyester). This fiber leads perspiration from your foot through the sock to the inner lining of the shoe. This keeps your feet nicely cool and dry, which reduces the risk of blistering. The combination with other materials (fibers and yarn) and the addition of various protective zones ensure unique functional and comfort-enhancing properties. The blue line on the side of the sock shows that it is a Cool sock.

Sizes: 35-38 / 39-42 / 43-46 / 47-50

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

COOL LA 1 ECO

A short seamless ankle sock of cotton and Polyfresh® recycled polyester, reinforced with polyamide. Specially designed to be worn in hot working conditions in safety shoes.

- › Short comfort collar
- › Extra comfort due to terry cloth sole and zones at heel and toes
- › Reinforced zones around heel and toe ensures extra durability
- › Optimal moisture-regulation properties ensure fresh and dry feet
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › ESD due to metal fiber
- › Seamless toe

Composition: 40% cotton, 32% Polyfresh® (recycled polyester), 25% polyamide, 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 32% recycled polyester.



COOL LS 1 ECO

Feet remain pleasantly dry within this comfortable sock with its outstanding moisture-regulating properties.

- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Leg and arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › ESD due to metal fiber

Composition: 44% cotton, 30% polyamide, 23% Polyfresh® (recycled polyester), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 23% recycled polyester.



COOL LS 2 ECO

A stylish, comfortable sock for people who prefer to wear a thin, moisture-regulating sock.

- › Finely knitted, strong sock
- › Extra support prevents feet from becoming tired
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › ESD due to metal fiber

Composition: 39% Pro-Cool® EcoMade (polyester), 39% polyamide, 20% cotton, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 39% Pro-Cool® EcoMade polyester.



WHAT'S IN A NAME?

The name of the sock speaks for itself: the Cool socks keep your feet cool, with the Thermo socks they stay nice and warm. There are two letters behind the name. The first letter stands for the volume of the sock: light, medium or heavy. The second refers to the length: short, mid-high or long. This way you can immediately see which sock suits you best.

Thickness/volume

L = Light
M = Medium
H = Heavy

Length

A = Ankle
S = Short
M = Mid-high
L = Long

COOL MS 1 ECO

This moisture-regulating sock is one of the best and strongest socks in the collection.

- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Leg, ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › ESD due to metal fiber

Composition: 51% Pro-Cool® EcoMade (polyester), 27% cotton, 20% polyamide, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 51% Pro-Cool® EcoMade polyester.



COOL MS 2 ECO

The very latest technologies have been incorporated into this strong, moisture-regulating sock.

- › Thanks to optimal ventilation, feet remain cool and dry
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 35% cotton, 25% Pro-Cool® EcoMade (polyester), 24% polyamide, 14% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite, black



This sock is produced with 25% Pro-Cool® EcoMade polyester.



COOL MS 3

A strong, sporty sock with very good moisture-regulating properties. Pro-Cool® draws perspiration from the foot via the outer side of the sock to the interior lining of the shoe.

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Extreme moisture-regulating properties ensure pleasantly dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Leg, ankle and arch support
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Unpleasant odors stand no chance due to antibacterial silver
- › ESD due to silver

Composition: 78% Pro-Cool® (polyester), 19% polyamide, 2% Silver, 1% Lycra® (elastane)

Available in: blue denim with gray



THERMO SOCKS

SERIOUSLY. warm and dry



Do you work in cold and damp conditions? Thermo socks from Bata Industrials will keep your feet warm and dry. Most of our Thermo socks have a high percentage of Merino wool. We combine this with other yarns and fibers. Each sock has its own combination and its own sophisticated protective zones. This way each sock, gets unique functional and comfort-enhancing properties.

Sizes: 35-38 / 39-42 / 43-46 / 47-50

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

THERMO MS 1

This comfortable sock is 100% synthetic and the strongest sock in the collection. It is superbly warm and has excellent moisture regulation, ideal for people who have to work in cold conditions like construction workers and road menders.

- › Insulating sock that keeps feet agreeably warm
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 75% Thermolite® (polyester), 24% polyamide, 1% Lycra® (elastane)

Available in: black



THERMO MS 3 ECO

A warm, woolen ankle sock with superb moisture regulation. Thanks to the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions.

- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 38% Merino wool, 25% polyamide, 23% Pro-Cool® EcoMade (polyester), 12% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 61% Eco materials.

THAT'S
ANOTHER
STEP.
ahead



"Keep your feet warm and dry with Bata Industrials thermo socks."

THERMO HM 2

A thick, calf-length sock made from virgin wool to keep feet pleasantly warm and dry. Ideal for in boots and high cut shoes. A superb fit, with a specially designed board that prevents sagging.

- › The natural action of wool ensures nice dry feet
- › Good support for the leg and front of the foot reduces fatigue
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and shinbone
- › Leg and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 40% polyamide, 37% shrink-resistant virgin wool, 22% acrylic, 1% Lycra® (elastane)

Available in: black



THERMO ML ECO

An agreeably long, warm woolen sock, ideal for people wearing boots. Through the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions. Has many supportive and protective zones, plus an extra-long band to prevent sagging.

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe, ankle, Achilles, shinbone and calf
- › Leg, ankle and arch support
- › Comfort seam
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 52% Merino wool, 22% polyamide, 16% Pro-Cool® EcoMade (polyester), 8% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite



This sock is produced with 68% Eco materials.

THAT'S ANOTHER STEP ahead



ALL SEASONS SOCKS

SERIOUSLY. good comfort



No matter how cold or warm it is, the natural fibers in Bata's All Seasons socks always feel pleasant. All Seasons socks are available in Merino wool and cotton.

The Merino wool comes from Merino sheep with very fine wool that does not itch. As a result, the Merino wool socks are great in any circumstance. Wool ensures an even temperature of the skin, retains 30% moisture without feeling wet and is naturally elastic, dirt-resistant and anti-bacterial. These socks should be washed with care at 30°C.

Cotton socks are stronger than wool and can be washed at 40° C. Special zones in the sock guarantee a perfect fit and ultimate comfort. Your feet are safe, protected and supported in the right places.

Sizes: 35-38 / 39-42 / 43-46 / 47-50

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

ALL SEASONS MERINO WOOL ECO

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Leg, ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 45% Merino wool, 26% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite



This sock is produced with 62% Eco materials.

THAT'S ANOTHER STEP. ahead



ALL SEASONS COTTON ECO

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Leg, ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 49% cotton, 22% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: gray



This sock is produced with 17% Pro-Cool® EcoMade polyester.

THAT'S ANOTHER STEP. ahead



LADY SOCKS

SERIOUSLY. ladylike



You know what you want. And we've listened to that. As the name suggests, we developed the Lady socks range especially for women. Tailored to the shape and size of the woman's foot, made from the best materials and with innovative technologies. Because women's feet are very different in both shape and sensitivity. Not only is the average woman's foot smaller and more narrow, a woman also positions her foot differently and tends to have cold feet more quickly.

That is why we have developed this unique collection of work socks especially for today's professional woman. Made from the best and most durable fibers, yarns and supportive zones. With a fit and comfort specially created for you.

Sizes: S (35-38) / M (39-42)

UK sizes: S (2-5) / M (6-8)

LADY BAMBOO ECO

A lightweight and extra soft work sock specially shaped for the woman's foot. Made from viscose of bamboo and wool for softness and moisture regulation plus polyamide for strength of the sock. Through the combination of excellent moisture-regulating properties and Polyfresh® recycled polyester fibers, feet remain pleasantly dry and fresh. Due to the Ultrafresh® treatment unpleasant odors don't stand a chance.

- › Lightweight and soft work sock made from viscose of bamboo and wool
- › Designed for women's feet
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Leg and arch support
- › Comfort board
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › ESD due to metal fiber

Composition: 31% viscose of bamboo, 30% polyamide, 29% Polyfresh® (recycled polyester), 8% wool, 1% Bekinox® (metal fiber), 1% Lycra® (elastane)

Available in: light grey



This sock is produced with 37% Eco materials.

THAT'S ANOTHER STEP ahead



LADY COTTON

An all-round work sock, designed for women's feet. Lady Cotton is made from cotton with Pro-Cool® polyester fibers in the foot, which will transport moisture to the outside of the sock. Thanks to the combination of Pro-Cool® and ventilation channels feet will stay comfortably fresh and dry. Due to the antibacterial silver unpleasant odors don't stand a chance. Optimal wearing comfort provided by anatomically shaped footbed.

- › All-round work sock made from cotton
- › Designed for women's feet
- › Optimal moisture-regulating properties and air circulation ensure fresh, dry feet
- › Leg support
- › Comfort board
- › Extra comfort due to the terry sole
- › Shock absorption
- › Unpleasant odors stand no chance due to antibacterial silver
- › ESD due to silver

Composition: 51% cotton, 31% Pro-Cool® (polyester), 13% polyamide, 3% silver, 2% Lycra® (elastane)

Available in: navy



SPECIAL SOCKS

SERIOUSLY. good protection



The special socks in this range are designed to offer protection in specific working environments and conditions. The best fibers, yarns and protective zones are used to guarantee a perfect fit and enhanced comfort to your safety shoes. Leaving your feet safe, supported and protected.

Sizes: 35-38 / 39-42 / 43-46 / 47-50

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

ANTI BUG

A long sock made from cotton with Cell Solution Protection® fibers. Protects feet and lower legs against nasty ticks and mosquito bites and more importantly against infectious diseases related to these bites. A perfect sock for foresters, horticulturists, farmers, soldiers and anyone working in nature.

- › Effective protection of feet and lower legs due to Cell Solution Protection® fibers
- › Cell Solution Protection® is a patented technology in which the insect repellent permethrin is spun deep into the fiber and ensures an even release of the permethrin
- › Maintains its protection up to 100 washes and does not require post-treatment
- › Cell Solution® Protection is Oeko-Tex® Class II certified and does not irritate to skin
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg and arch support
- › Smooth board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Unpleasant odors stand no chance due to antibacterial silver
- › ESD

Composition: 32% cotton, 24% polyamide, 18% Pro-Cool® EcoMade (polyester), 11% Lenzing Modal® (viscose), 11% Cell Solution Protection® (cellulose), 2% Lycra® (elastane), 2% silver

Available in: gray-green



** Wearing Anti Bug socks does not offer a 100% guarantee against ticks and mosquito bites. It remains important to check your body and clothing for ticks after coming indoors.*

FLAME PROOF

A flame-retardant sturdy calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Specially designed for fire crews and welders. Safe and extra comfortable. Complies with safety standards EN ISO 14116:2015.

- › Good protection in extreme heat due to flame-retardant, heat-resistant virgin wool
- › Shrink-proof and therefore easily washable in the washing machine
- › Special zones provide protection for heel, toe and Achilles
- › Leg and arch support
- › Comfort board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 44% Zirpro (virgin wool), 30% Kermel® (meta-aramid), 24% polyamide, 2% Lycra® (elastane)

Available in: black





ANTI BUG SOCKS

SERIOUSLY. good protection.

Working in nature requires special protection of the feet. Bata Industrials has the right safety shoes for foresters, gardeners, farmers, soldiers and anyone working in nature. They protect their feet against cold and heat, slipping and heavy and sharp objects. But anyone who works in nature also knows that the bite of certain insects is not always innocent and that protection is also necessary here. That's why Bata introduces the Anti Bug sock. The perfect sock against tick and mosquito bites.

The sock to protect against tick and mosquito bites

The long Anti Bug sock is made from Cell Solution® Protection and Pro-Cool EcoMade® protects feet and lower legs against nasty tick and mosquito bites and even more importantly against the infectious diseases related to these bites. The Cell Solution® Protection fibers with Permethrin provide long-term protection and thanks to the antibacterial silver in the base of the sock, even unpleasant odors don't stand a chance.

THE TICK, A DANGEROUS CREATURE

Ticks are mainly found in high grass in forests, dunes, heathland, parks and gardens. Usually a tick bite is innocent and painless. After a few hours the bite can get itchy. Uncomfortable, but not terrible. If the tick is infected with a bacterium, you could get sick. Many people already know about Lyme disease. Meanwhile there are studies on similar viruses that the tick can transmit. Flu-like symptoms such as fever, headache, muscle and joint pain and in the worst case meningitis can be the result.

INNOVATIVE CELL SOLUTION® PROTECTION PARALYSES INSECTS

Often socks are impregnated or treated with an insect repellent. But in the Cell Solution® Protection fibers Permethrin is integrated. The Permethrin is released evenly from the core to the surface of the sock. This natural agent paralyzes the nervous system of insects. It is a patented technology that ensures that the Anti Bug sock offers a long-lasting and effective protection against ticks and mosquitoes. Up to 100 washes. Cell Solution® Protection is an Oeko-Tex® Class II certified material, which makes it suitable to be worn directly against the skin.

SAFE AND PLEASANT

The base of the Anti Bug socks also contains yarn with silver ions. This makes the socks antibacterial and skin-improving to sensitive feet. These natural properties of silver prevent unpleasant odors and the development of foot fungus. This special yarn with silver is knitted directly into the sock, mainly in the heel and toe area. This keeps the feet fresh.

The Anti Bug sock is tested and approved according to the German army guidelines TL8305-0331.



BATA INDUSTRIALS

LOGO SOCKS

SERIOUSLY. remarkable



Professional from head to toe? Then have your company logo knitted into the work socks. Our logo socks are top quality. They are designed for a wide range of working environments. We use the best yarn and produce and personalize the socks in Europe.

* Minimum of 600 pairs per order. Ask our sales team for specific order conditions.

Sizes: 35-38 / 39-42 / 43-46 / 47-50

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

EXECUTIVE ECO

The perfect combination of an office and industry sock, made with thin yarns, partly recycled.

- › Lightweight sock with perfect fit, due to more Lycra® elastane
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg and arch support
- › Smooth board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Moisture management through cotton
- › Shock absorption

Composition: 47% cotton, 26% polyamide, 24% recycled polyester, 3% Lycra® (elastane)

Available in: black. Logo on foot or leg



This sock is produced with 24% recycled polyester.



INDUSTRY INDOOR ECO

Comfortable sock which gives a cool feeling.

- › Medium weight sock with perfect fit, due to more Lycra® elastane
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 50% cotton, 20% polyamide, 18% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black. Logo on foot or leg



This sock is produced with 18% Pro-Cool® EcoMade polyester.



INDUSTRY OUTDOOR

Comfortable, very strong sock for outdoor use.

- › Medium weight sock with Thermolite® for warmer feet
- › Air flow at foot, moisture management and shock absorption through terry knit in foot
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Ankle and arch support
- › Comfort seam

Composition: 77% Thermolite® (polyester), 22% polyamide, 1% Lycra® (elastane)

Available in: black. Logo on foot or leg



PERSONALIZE YOUR SOCKS

**DISCOVER THE POSSIBILITIES ON OUR WEBSITE:
WWW.BATAINDUSTRIALS.COM**



BATA INDUSTRIALS
THE SAFETY SHOE

SERIOUSLY.



ACCESSORIES COLLECTION

Optimize your comfort and support
with our laces and inlay soles.

Safety is our top priority. But at least as important are comfort, cushioning and support. You wear your work shoes every day, so they have to be comfortable to wear. Firmly fitted around your foot, with sufficient support and good moisture regulation, your feet will stay fit and fresh all day long. With a well-fitting shoe

you'll have energy right up to the last minute of your working day. When putting on your safety shoes, make sure you pull your laces extra tight and tie a double knot so that your laces don't hang on the ground. You can make your safety shoes perfectly custom with our comfortable inlay soles.

INLAY SOLES

The right inlay sole makes a safety shoe your safety shoe

Safety is paramount, but comfort and support are just as important. You wear safety shoes every day, so they should fit comfortably. Bata Industrials brings shoes, socks, laces and inlay soles together for the best results because no foot is the same. The right combination ensures optimum comfort, prevents fatigue and ensures that you have energy until the last minute of your working day. The result: a safer working environment in which fewer accidents occur.

Our top quality inlay soles ensure an even better fit. The smart support zones offer optimum wearing comfort and stability.

Sizes: Premium Fit, Superior Fit & Excellent Fit: 35-37 / 38-40 / 41-43 / 44-46 / 47-49

Medical Fit Heel & Medical Fit Forefoot: 35-36 / 37-38 / 39-40 / 41-42 / 43-44 / 45-46 / 47-49

Widths: suitable for the widths W and XW

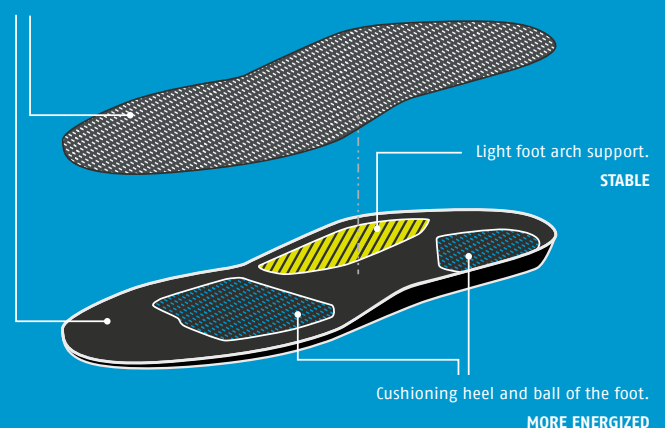
	OUTSOLE	TOP LAYER	CUSHIONING	SUPPORT
PREMIUM FIT	POLIYOU®	Mesh	●●	●
SUPERIOR FIT	POLIYOU®	Mesh	●●	●●
EXCELLENT FIT	POLIYOU®	Suedetec	●●	●●●
MEDICAL FIT HEEL	EVA	POLIYOU® + Mesh	●●●	●●●●
MEDICAL FIT FOREFOOT	EVA	POLIYOU® + Mesh	●●●	●●●●●

PREMIUM FIT

SERIOUSLY. Premium comfort



POLIYOU® sole with mesh top layer: breathable, antibacterial, ESD, shock and moisture absorbing.
COOL AND DRY



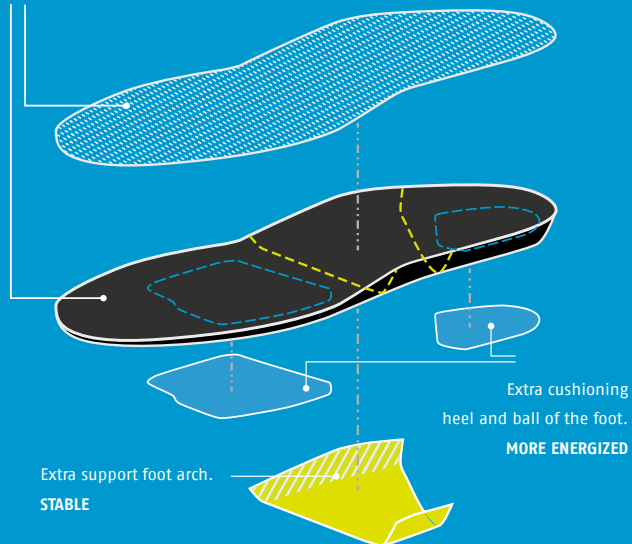
SUPERIOR FIT

SERIOUSLY. Superior arch support

POLIYOU® sole with mesh top layer:

breathable, antibacterial, ESD, shock and moisture absorbing.

COOL AND DRY



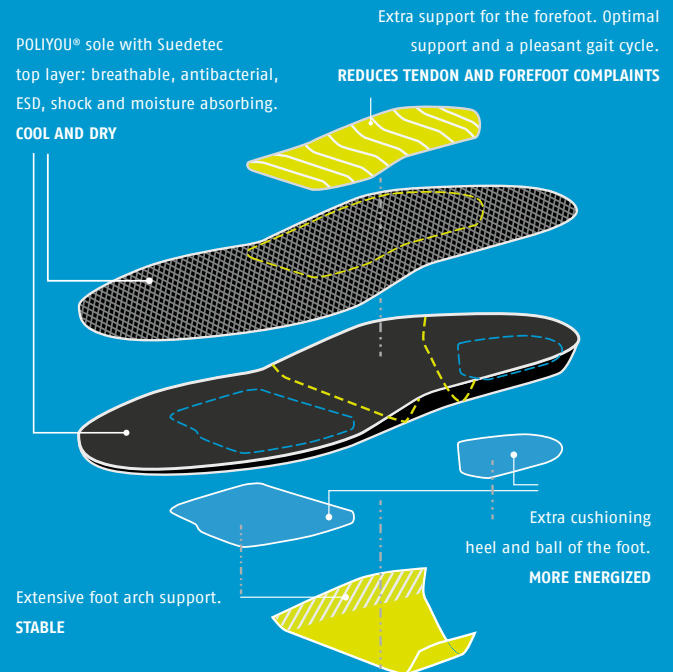
EXCELLENT FIT

SERIOUSLY. Excellent forefoot support

POLIYOU® sole with Suedetec

top layer: breathable, antibacterial, ESD, shock and moisture absorbing.

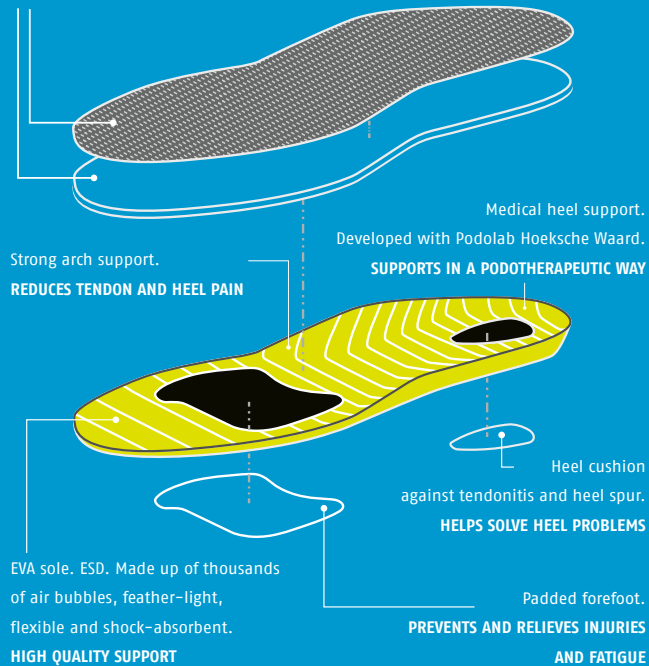
COOL AND DRY



MEDICAL FIT HEEL

SERIOUSLY. Medical heel support

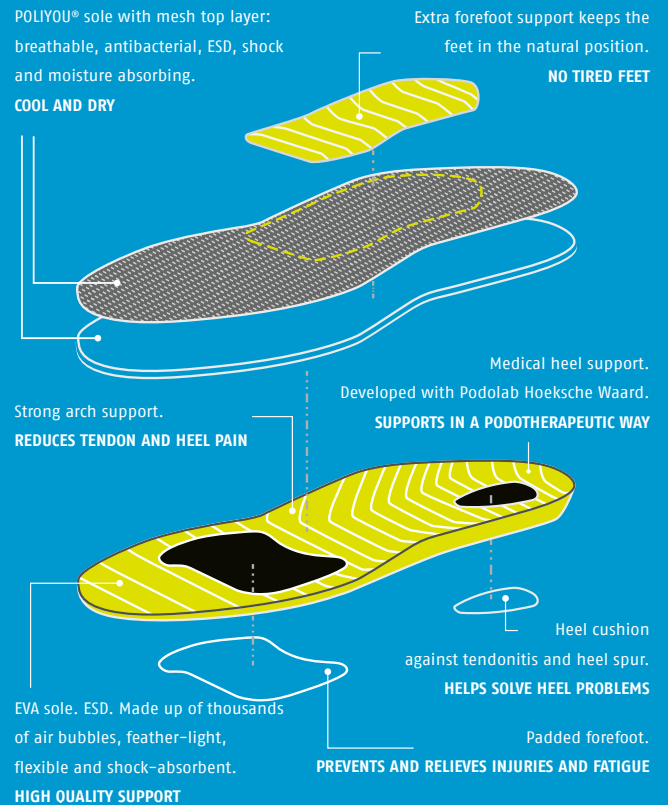
POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock
and moisture absorbing.
COOL AND DRY



MEDICAL FIT FOREFOOT

SERIOUSLY. Medical forefoot support

POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock
and moisture absorbing.
COOL AND DRY





LACES

R-PET LACES

We value environmentally responsible choices, and our R-PET polyester laces are no exception. Made from recycled PET bottles, these laces help reduce plastic waste and promote a more sustainable future.

Our GRS (Global Recycled Standard) certification confirms that these laces meet strict standards for the use of recycled materials and sustainable manufacturing processes.

The round shape of these laces ensures even distribution of pressure, making them comfortable and practical for all kinds of shoes. Moreover, they are available in different lengths, so you can find the perfect match for your shoes.

Our laces are packaged in cardboard made from 100% agricultural waste.

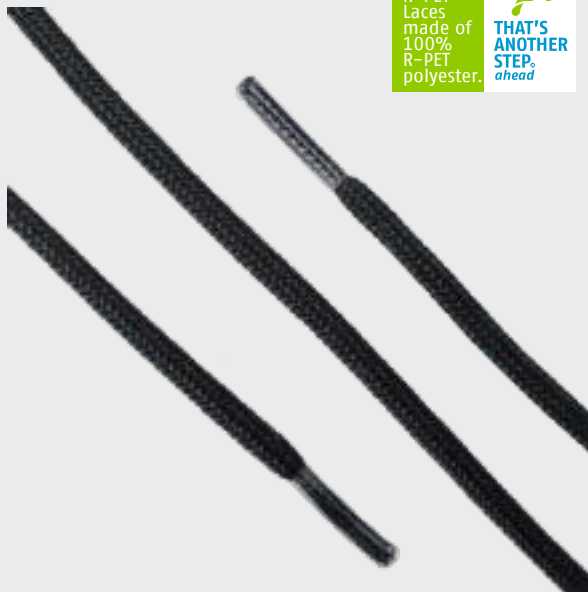
- › Sustainable laces
- › Round 5mm diameter

Composition: 100% R-PET (recycled) polyester

Available in: 100cm – 130cm – 175cm

R-PET
Laces
made of
100%
R-PET
polyester.

THAT'S
ANOTHER
STEP.
ahead



WHAT LENGTH OF LACES DO I NEED?

To determine the appropriate length of shoelace needed, examine your existing laces: Are they just right, too long or too short? Detach the lace from your footwear and measure its entirety, from one tip to the other. This measurement will serve as the basis for selecting a replacement lace, keeping in mind to add

or subtract some length if your old laces are too long or too short.

100cm lace is for a low safety shoe

130cm is for a high safety shoe

175cm is for a safety boot

FLAME PROOF LACES

Our flame retardant laces are manufactured to the highest standards and are tested for fire resistance, making them ideal for working conditions where sparks from fire are common.

The laces are made of Panox Kevlar, a material that is flame retardant. The fire-retardant laces can play a crucial role in protecting your feet and increasing safety in the workplace. They are available in different lengths, so you can find the perfect combination for your shoes.

Go for flame proof laces that take your protection to the next level.

Our laces are packaged in cardboard made from 100% agricultural waste.

› Extra strong laces

› Flat 8 mm wide

Composition: Panox Kevlar

Available in: 100cm – 130cm



CUSTOMIZED SOLUTIONS WITH **BATA ADAPT®**

The Bata adapt® step-by-step plan makes it quick and easy to create perfectly fitting and certified safety shoes. Ultimate wearing comfort, also for feet with complaints or medical problems. Always a suitable solution. Because no two feet are the same.

WANT TO KNOW MORE?

Go to www.bataindustrials.com/bata-adapt
or call our Customer Service on
+31 (0)499 – 362 912



BATA INDUSTRIALS
THE SAFETY SHOE



Bataadapt[®]

BATAINDUSTRIALS.COM



SERIOUSLY.

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