



BATA INDUSTRIALS CATALOG 2026



**BATA
INDUSTRIALS**
SAFETY FOOTWEAR



Work safe.
Live great.



Working safely as the foundation for a good life.

Our range offers a complete selection of protective shoes, boots, and socks; everything to keep every employee safe and comfortable.

At Bata Industrials, we believe that safety at work is the foundation for a good life. That's why we develop innovative, high-quality products that help professionals stay protected and do their jobs well, day in, day out.

With the introduction of our global brand strategy, **Work Safe, Live Great**, we are demonstrating our continued commitment to hard-working professionals around the world. This is not just a slogan, but a promise: those who rely on our products for protection should also be able to enjoy life outside of work, spend time with family and friends, and live life to the fullest.

Work Safe, Live Great is the essence of our mission. With our products, we deliver the protection, comfort, and confidence needed to tackle any demanding situation, regardless of the field or circumstances.

At Bata Industrials, we are committed every day to providing safety, comfort, and security to professionals around the world. Together with our customers, we seek the best solutions for their safety and performance.

Together, we make a difference every day.

Remie van der Kuip

Business Director Europe

Work safe. Live great.



OUR HEAD OFFICE IS IN BEST, THE NETHERLANDS

Our Head office goes back to 1934, when the famous Bata family built Bata Village and production facilities in Best, the Netherlands. Bata Industrials was founded in the 1970s in response to a specific market demand: footwear for professionals. Today, Bata Industrials is one of the world's largest producers of safety footwear. A global player with offices in Europe, Chile, Mexico, South Africa, Kenya, India, China, Singapore, Australia and New Zealand.

Our head office is still in Best and the collections for the European market are increasingly produced in Best. This not only offers qualitative and logistical advantages, but also makes our ecological footprint smaller. Since February 2024, we have been producing our soles in Best with a percentage of bio-based PU or recycled rubber. Our ambition is to source 50% of our European production locally by 2025. When we say Produced in the Netherlands, you know the safety shoes are produced with the highest attention to quality, safety and sustainability.



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PRODUCED IN THE NETHERLANDS: WHERE INNOVATION MEETS SAFETY

For over fifty years, the heart of Bata Industrials has beaten in Best, The Netherlands. While we've grown into a global safety footwear leader with operations worldwide, our core remains firmly rooted in Dutch soil. Here in Batadorp, we don't just design safety shoes, we engineer them from start to finish, all within one integrated campus.

What does "Produced in the Netherlands" mean for our safety footwear? It means we maintain tight control over the key processes in our operations, including design, packaging, testing, and logistics. Our Dutch team ensures that every step we manage aligns with the highest standards of quality, precision, and innovation.

At the core of our production is the Desma Direct Soling Machine. While we've had this machine for some time, we recently upgraded it to a more advanced version. This updated Desma machine significantly improves the precision and sustainability of our footwear. With these enhancements, we can now produce soles with greater accuracy, using bio-based PU that contains 20% renewable materials sourced from corn, sugar cane, and castor beans. The result is more sustainable footwear that also performs better, with 38% higher rebound for improved shock absorption and energy return.

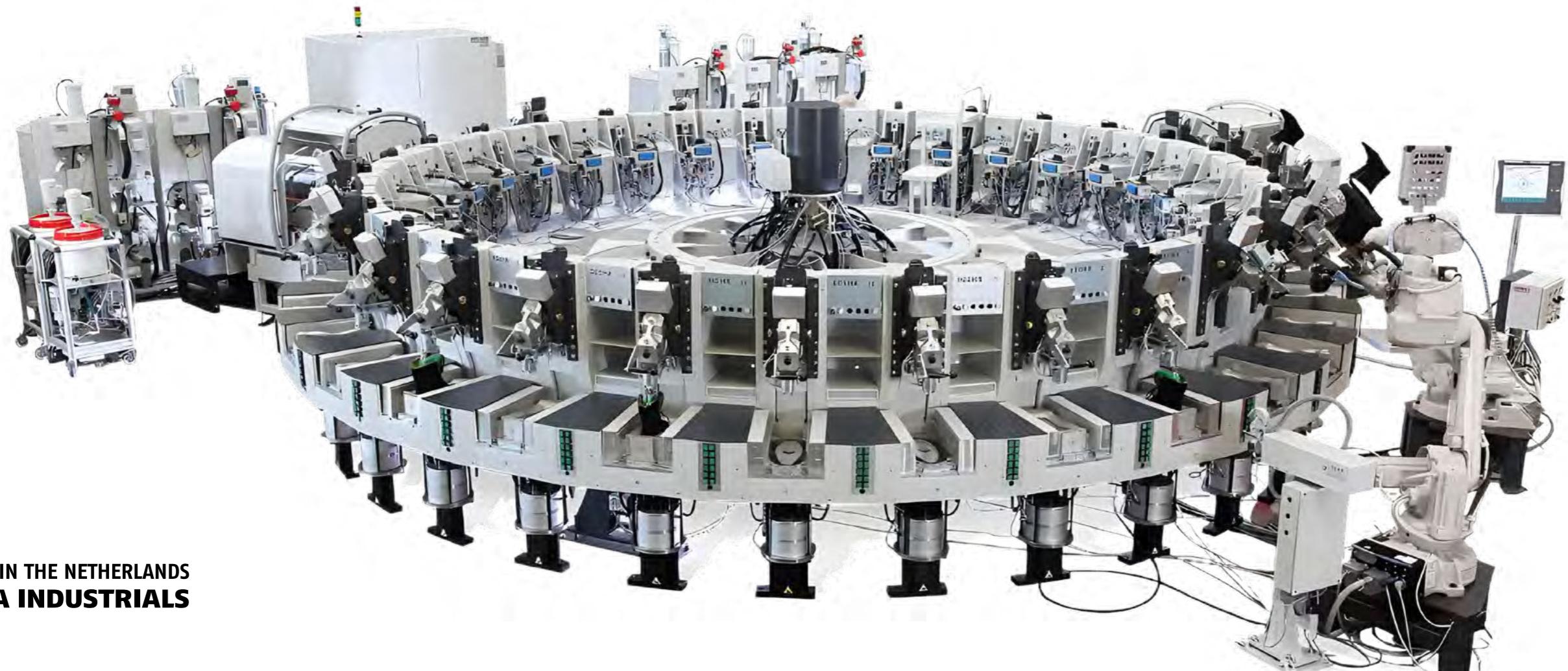
The upgrades to our Desma machines in the Netherlands demonstrate our commitment to continuous innovation. As Christiaan Versteegh, our Innovation Specialist, explains,

"Thanks to the enhanced capabilities of the new Desma machine, we can continue to test, innovate, and act quickly. We developed the new material mix in-house, and we're already working toward using 40-60% bio-based material in our soles."

Every shoe is rigorously tested in our on-site lab to ensure it meets the highest safety standards. This dedication extends to our bread and butter collections: Enduro, FAYVR, Traxx, Forward, Nova, and Mammoet collaborations. All of these are produced using our proprietary technologies like Walkline 3.0 and the Tunnel System, designed to support the natural movement of the foot.

Our local production chain gives us a unique advantage, allowing us to maintain close control over every detail. From efficient logistics to sustainable practices, we uphold the Dutch values of innovation and responsibility. This is what "Produced in the Netherlands" truly means: precision engineering, exceptional quality, and a dedication to helping professionals work safely.

Work Safe. Live Great.



FINDING THE PERFECT MATCH

We know what moves you. We know that people work at their best when they have the right equipment, are well-protected and feel comfortable. Enhancing your safety and health, and making sure you feel active and energetic, that's what we aim for.

Through our extensive knowledge and experience in various working environments, we know exactly what you need, what your circumstances are, what challenges you face and how you move throughout your day. That's why we created the perfect footwear solution for any job. The perfect match for your needs and wishes.

We are more than happy to advise you.



FAYVR STONE

SAFETY ABOVE ALL

Safety shoes are made to protect people, which is our main goal. That's why all our safety shoes offer the best protection. Test after test after test, our shoes have proven themselves to provide guaranteed safety.



Our scuff caps protect against abrasions and wear, especially in jobs requiring frequent kneeling. This increases the durability of the shoe.



Our safety toecaps, available in aluminum, steel, and composite, all withstand impact up to 200 joules, ensuring top protection for your toes.



Our steel and FlexGuard® non-metallic perforation-resistant inserts protect your feet from sharp objects on the ground.

Other important safety icons are displayed together with the shoe specifications.

WE OFFER THE BEST COMFORT

We go one step further than just offering safe shoes. Through our years of experience, we know how important comfort is. We have therefore developed techniques that make our shoes even more comfortable. **Experience the Bata DNA in our shoes.**



Walkline®

This technology, a core part of Bata's DNA, has evolved continuously over the years. In the new Bata Enduro collection, we introduce Walkline 3.0, enhanced by innovations like the Easy Rolling System®, Tunnel System®, and Heel Lock Support® for superior performance.



Bata Cool Comfort® +lining

Made of 65% recycled polyester, this lining keeps feet dry, comfortable and fresh for a pleasant feeling throughout the working day.



Odor Control

This premium antimicrobial lining eliminates 99% of bacteria that causes odor.

Other comfort techniques can be found in the collection introduction or under the shoe specifications.

SPECIALS

We never stand still; we're always exploring what's needed next. We make specific products geared to different target groups or extra special working environments.



02

DETECTION FRIENDLY

Detection friendly and full metal-free

These shoes are built entirely without metallic components, yet offer the same safety and durability as traditional safety footwear by using advanced non-metallic materials. They are ideal for workplaces that use metal detectors or require metal-free equipment for operational reasons.

We highlight special features in the introduction text and under the shoe specifications.





The multipurpose safety shoe.

**EVERYDAY WEARABILITY?
DO YOURSELF A FAYVR.**



PRODUCED IN THE NETHERLANDS

The FAYVR collection is produced with 20% bio-based rebound PU.



FAYVR COLLECTION

The everyday flexible, yet protective safety shoe that gives you the right protection, comfort and a sporty look in a sustainable way.

Experience the ultimate in safety and comfort with our everyday safety shoes. Designed for those who need reliable protection, the FAYVR collection features a lightweight aluminum toecap, a Flexguard® non-metallic perforation-resistant insert, and a slip resistance tested above safety norms.

ONYX

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S1PS

PEBBLE

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S1PS

CLAY

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3S

SAND

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3S



POWDER

- > Recycled microfiber upper
- > HDry® waterproof membrane
- > BOA® Fit System
- > Aluminum safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 35-48 / XW 38-48
- > UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)

S7S

Extra shock absorption, energy return and grip. The flexible sole allows your foot to move naturally and provides a greater range of motion. It conforms to the shape and movement of your foot, reducing pressure points and maximizing overall comfort so you'll still be fit at the end of the workday.

STONE

- > Recycled microfiber upper
- > HDry® waterproof membrane
- > BOA® Fit System
- > Aluminum safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 35-48 / XW 38-48
- > UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)

S7S

RECYCLED LINING
65% GRS recycled post-consumer polyester
Improved Bata Cool Comfort, now also with GRS recycled material. Less environmental impact, more comfort.

RECYCLED LACES
100% rPET
Recycled post-consumer PET. Reclaimed, recycled and produced in the Netherlands.

RECYCLED MICROFIBER
55% polyurethane + 45% recycled pre-consumer polyamide

RECYCLED INLAY SOLE
85% GRS recycled polyurethane foam
The Premium Fit insole consists of 85% GRS recycled POLIYOU® polyurethane foam, which has a much lower environmental footprint than standard foam.

BIO-BASED PU MIDSOLE & OUTSOLE
20% bio-based polyurethane
20% of the new PU composition is bio-based. That means less dependence on fossil raw materials, thus more sustainable.

Discover more:

The FAYVR collection is designed for multifunctional use. It features the most flexible sole Bata has ever made, designed to give you the best rebound and keep your feet energized.

This collection is perfect for professionals in light industrial environments such as logistics, automotive, manufacturing, transportation, and processing.

Work safe. Live great.

The FAYVR collection is produced with 20% bio-based rebound PU.



ANOTHER STEP IN SUSTAINABLE MATERIAL USE



Bata Enduro ACT is produced with 20% bio-based rebound PU.



CHANGE NOTHING. IMPROVE EVERYTHING.

Bata Enduro is the embodiment of what we stand for as a brand. The ultimate convergence of technology, innovation and the will to keep professionals safe. **Progress made by never changing our principles.**

Discover more:



Work safe. Live great.



WALKLINE 3.0

The Walkline® has been a key technology in our collections for years. It is part of our Bata DNA, as we say. Over the years the technology has been adapted through new insights. This is a continuous process. In the new Bata Enduro collection we use the Walkline 3.0 for the first time. It is primarily the three interconnected and improved Easy Rolling System®, Tunnel System®, and Heel Lock Support® technologies that take Walkline® 3.0 technology to the next level.



Easy Rolling System®

Easy rolling means nothing more than having a smooth heel-to-toe transition. In combination with the Tunnel System® that returns energy, the Easy Rolling System® reduces fatigue. By pre-forming the back and the front of the outsole, the natural gait progression of the foot is supported in an optimal way. The effect of this is energy-saving and comfort-increasing.

To optimize the heel-to-toe transition, we have modified the sole in two places:

1. The rounder heel ensures the correct start of the walking stride of the foot. In addition, a rounder heel ensures that the foot lands on a larger surface area. This increases the resistance with the surface, thus more slip resistance is obtained.
2. The raised front of the sole (i.e., the larger toe spring) ensures that the shoe is further along in its running cycle before the shoe must be flexed to complete the walk line. Not having to bend the shoe saves you energy and reduces pressure from the upper on the forefoot which is just behind the toe cap.

Walkline®

Many safety shoes have a curved ("banana-shaped") design that forces the foot into an unnatural position and can cause foot, ankle, knee, or hip problems. From years of experience, we know that the natural movement of the foot is not a straight line. That is why Bata Industrials, together with biomechanical researcher Terje Haugaa, developed the Walkline®: a system that follows and supports the natural movement of the foot to prevent and reduce foot problems.

A walking cycle starts on the outside of the heel, rolls along the outside and ends via the ball of the foot to the big toe. By efficiently controlling the position of the muscles, we reduce and prevent foot-related disorders and ultimately absenteeism.

The outsole is designed according to the anatomical walking pattern: from the outside of the heel to the big toe. This reduces resistance, saves energy, and increases stability. Walkline® supports every step in a natural and comfortable way.

Heel Lock Support®

The Heel Lock Support® holds the heel firmly in place, supporting the Walkline®. The improved heel material is molded to Bata's last with multiple widths, ensuring that the heel is perfectly enclosed without pinching the midfoot. The V-shape above the heel follows the anatomy, provides stability, and prevents discomfort. The special lace tension across the instep provides extra heel fixation. To optimize the Heel Lock Support®, we designed the correct angle of lace tension across the instep in the upper.



Tunnel System®

The Tunnel System® increases ground contact for more grip and deforms the heel with every step. When the foot comes off the ground, the heel springs back and returns energy for a slight boost. The dynamic sole automatically places the foot in the correct position, supporting the arch and helping prevent tendonitis.



BATA ENDURO ACT COLLECTION

The Bata Enduro has the best-in-class fitting, lifetime quality and is made in Holland. The Bata Enduro ACT is made with an aluminum safety toecap and a PU mid- and outsole. The PU outsole is SR-certified and equipped with a Ladder Grip (LG) following the new safety standard. And with the use of 20% bio-based polyurethane in the mid- and outsole, 65% recycled polyester Bata Cool Comfort® +lining in the upper, 100% recycled polyester in the insole and laces from 100% rPet, we take with this collection ANOTHER STEP ahead - in sustainability.

ACT 207 (REPLACES ACT 107 ESD S2)

- › Oiled pull up leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



Christiaan Versteegh, Innovation Specialist at Bata Industrials says: "The improved Bata Cool Comfort® +lining is firmer, more breathable and made of 65% recycled polyester. In short, a lining with a plus +."

ACT 213 (REPLACES ACT 113 ESD S2)

- › Full grain leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



ACT 217

- › Full grain leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



ACT 212 (REPLACES ACT 112 ESD S3)

› Oiled pull up leather upper
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48
› UK size range: W 2-13 (including 6.5 and 9.5)



S3










ACT 220 (REPLACES ACT 120 ESD S3)

› Full grain leather upper
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3










ACT 215 (REPLACES ACT 115 ESD S3)

› Full grain leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48 / XXW 40-46
› UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



S3













ACT 216 (REPLACES ACT 116 ESD S3)

› Full grain leather upper
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3










ACT 241 (REPLACES ACT 141 ESD S3)

› Oiled pull up leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3











ACT 219 (REPLACES ACT 119 ESD S3)

› Full grain leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48 / XXW 40-46
› UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



S3











ACT 242 (REPLACES ACT 142 ESD S3)

› Oiled pull up leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› Steel perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



S3











ACT 244 (REPLACES ACT 144 KN ESD S3)

› Full grain leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› FlexGuard® non-metallic perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



ACT 245 (REPLACES ACT 144 ESD S3)

› Full grain leather upper
› Aluminum safety toecap
› FlexGuard® non-metallic perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



ACT 256 (REPLACES ACT 156 ESD S3)

› Microfiber upper (100% polyamide) /abrasion-resistant PU scuff cap
› Aluminum safety toecap
› FlexGuard® non-metallic perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48 / XW 38-48
› UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



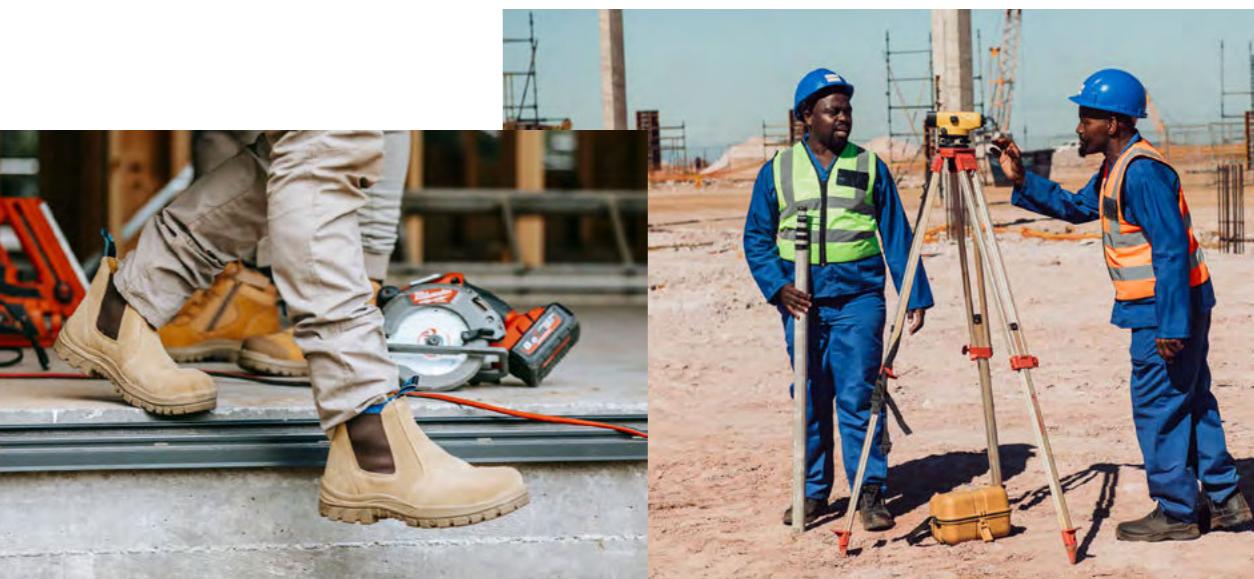
       

ACT 260 (AVAILABLE FROM Q2 2026)

› Oiled pull up leather upper/abrasion-resistant PU scuff cap
› Aluminum safety toecap
› FlexGuard® non-metallic perforation-resistant insert
› Bata Cool Comfort® +lining
› Odor Control
› Bio-based PU mid- and outsole
› Size range: W 35-48
› UK size range: W 2-13 (including 6.5 and 9.5)





THE CHELSEA BOOT ACT260

The Chelsea boot has been the safety footwear of choice in Australia and Africa for decades. In Europe, the Chelsea style is now rapidly conquering the fashion scene, making this the perfect moment to introduce a true Chelsea safety boot to this market as well. Bata Industrials is responding with a model that meets the highest safety standards and fits seamlessly into today's modern, stylish workplace.

Our new Chelsea safety boot is built on the ACT platform from our Enduro collection. This platform ensures an excellent fit, optimal stability and outstanding comfort, even during long working days. The boot offers everything that matters on the job: an aluminum toecap, slip-resistant outsole and shock-absorbing midsole, without sacrificing the sleek, iconic Chelsea look.

With demand growing rapidly across Europe, the Chelsea boot is quickly becoming the preferred choice for professionals who refuse to compromise on either safety or style. Whether you work in construction, logistics or are simply looking for a practical yet fashionable work boot, the Chelsea safety boot offers the ideal combination of protection, comfort and appearance.



BATA ENDURO PWR COLLECTION

The new Bata Enduro PWR is built for tough conditions, offering exceptional grip, comfort, and support with top-quality materials and advanced technology. Its Easy Dirt Release outsole prevents dirt buildup, maintaining performance. The rubber outsole is SR-certified, featuring Ladder Grip (LG). With recycled and bio-based materials throughout, including a 70% recycled rubber outsole and a 20% bio-based polyurethane midsole, this collection stands out as a sustainable and high-performance choice.

PWR 408 (REPLACES PWR 308 S3)

- > Full grain leather upper
- > Aluminum safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU midsole/recycled rubber outsole
- > Size range: W 38-48 / XW 38-48
- > UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



S3

PWR 409 (REPLACES PWR 309 S3)

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Aluminum safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU midsole/recycled rubber outsole
- > Size range: W 38-48 / XW 38-48 / XXW 40-46
- > UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



S3

PWR 410

- > Oiled pull up leather upper
- > Aluminum safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU midsole/recycled rubber outsole
- > Size range: W 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



S3

PWR 411 (REPLACES PWR 311 S3)

- > Full grain leather upper
- > Aluminum safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® +lining
- > Odor Control
- > Bio-based PU midsole/recycled rubber outsole
- > Size range: W 38-48 / XW 38-48
- > UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



S3

PWR 412 (REPLACES PWR 312 S3)

- Full grain leather upper/abrasion-resistant PU scuff cap
- Aluminum safety toecap
- Steel perforation-resistant insert
- Bata Cool Comfort® +lining
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48 / XW 38-48 / XXW 40-46
- UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



S3

scuff cap, safety toe cap, perforation resistance, cool comfort, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, ESD, Odor

PWR 428 (REPLACES PWR 328 S3)

- Full grain leather upper/abrasion-resistant PU scuff cap
- Quick release closure
- Aluminum safety toecap
- Steel perforation-resistant insert
- Bata Cool Comfort® +lining/leather lining on collar
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48 / XW 38-48
- UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)
- EN20349-2:2017 (Welding)



S3

scuff cap, safety toe cap, perforation resistance, cool comfort, leather lining, welding, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, ESD, Odor

PWR 413

- Oiled pull up leather upper
- Aluminum safety toecap
- Steel perforation-resistant insert
- Bata Cool Comfort® +lining
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48
- UK size range: W 5-13 (including 6.5 and 9.5)



S3

safety toe cap, perforation resistance, cool comfort, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, ESD, Odor

PWR 419 (REPLACES PWR 319 S3)

- Full grain leather upper/abrasion-resistant PU scuff cap
- HDry® waterproof membrane
- Aluminum safety toecap
- Steel perforation-resistant insert
- Bata Cool Comfort® +lining
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48 / XW 38-48
- UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



S7

scuff cap, safety toe cap, perforation resistance, cool comfort, 100% waterproof, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, ESD, HDry, Odor

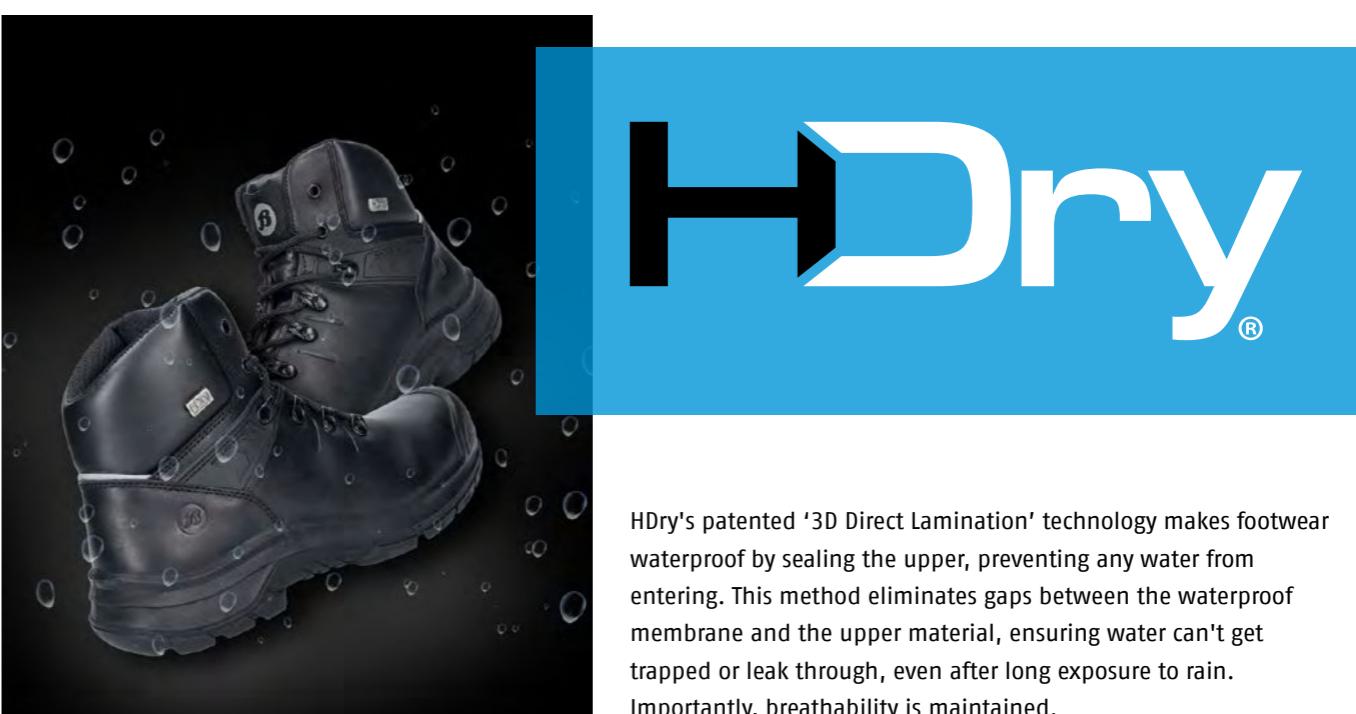
PWR 420

- Full grain leather upper/abrasion-resistant PU scuff cap
- Aluminum safety toecap
- Steel perforation-resistant insert
- Metatarsal protection**
- Bata Cool Comfort® +lining
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48
- UK size range: 5-13 (including 6.5 and 9.5)



S3

scuff cap, safety toe cap, perforation resistance, cool comfort, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, ESD, Odor



PWR 421

- Oiled pull up leather upper/abrasion-resistant PU scuff cap
- BOA® Fit System
- Aluminum safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Bata Cool Comfort® +lining
- Odor Control
- Bio-based PU midsole/recycled rubber outsole
- Size range: W 38-48
- UK size range: W 5-13 (including 6.5 and 9.5)



S3S

scuff cap, safety toe cap, perforation resistance, cool comfort, MEMBER OF LEATHER WORKING GROUP, BIO BASED PU, BOA, ESD, Odor

HDry's patented '3D Direct Lamination' technology makes footwear waterproof by sealing the upper, preventing any water from entering. This method eliminates gaps between the waterproof membrane and the upper material, ensuring water can't get trapped or leak through, even after long exposure to rain. Importantly, breathability is maintained.



BIO-BASED PU IN THE MID- AND OUTSOLES.



New machine, better safety shoes, more sustainable thanks to bio-based PU and recycling, produced in the Netherlands.

In the summer of 2024, our high-tech machinery was expanded with the Desma Direct Soling Machine, currently the most advanced shoe machine available. This enables Bata Industrials to produce the best and most sustainable safety shoes in the Netherlands.

Thanks to the recycling of cutting waste and the use of 20% bio-based PU, made from renewable materials such as corn, sugar cane, and castor beans, the soles are more environmentally friendly and perform better.



This collection is produced with 20% bio-based rebound PU.



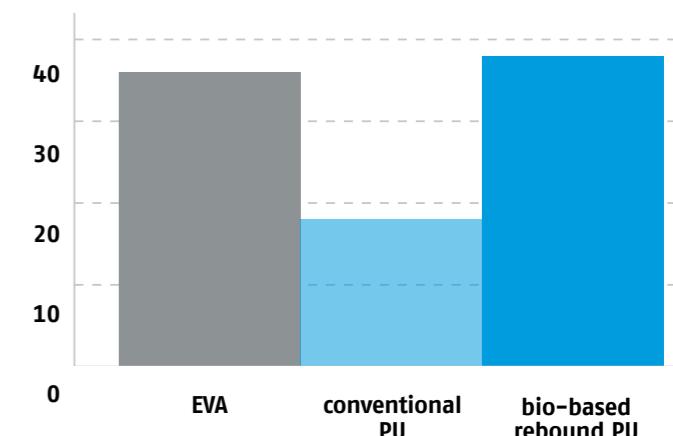
By utilizing foam from renewable, organic materials, we are reducing our ecological footprint and demonstrating our commitment to sustainable change.

38% rebound: an innovative step towards more comfort
Our in-house developed bio-based PU material offers 38% rebound, a 20% improvement over conventional PU. This rebound provides greater comfort, better shock absorption, and optimal energy return, reducing fatigue while keeping your stride stable and controlled.

By using foam made from renewable, organic materials, we are reducing the ecological footprint of our products and underlining our commitment to sustainable change in shoe production.

The material meets the highest safety standards (DIN EN 16640) and offers excellent durability, flexibility, and resistance to oil and gasoline. The long-term goal is to use 40–60% bio-based material in all soles.

Comparison of rebound %



Among other, the FAYVR collection is produced in The Netherlands, with bio-based PU.



Desma machine in Best, The Netherlands.



TRAXX COLLECTION

Over twenty years ago, we developed the Traxx collection to meet all legal, health, and safety standards. We added two new safety shoes equipped with a waterproof HDry® sealing and a quick dial BOA® Fit System. This collection has the best technologies for safety, including a steel safety toecap, SR-certified outsole and steel or FlexGuard® perforation-resistant insert. The Traxx collection is reliable and ensures all-day comfort and protection.

TRAXX 23

- › Nubuck leather/textile upper/reflective material
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



S1P

TRAXX 24

- › Nubuck leather/textile upper/reflective material
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



S1P

TRAXX 213

- › Nubuck leather/textile upper/abrasion-resistant TPU scuff cap
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



S1PS

TRAXX 91 NB

- › Nubuck leather upper
- › Steel safety toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



S2

TRAXX 92 NB

> Nubuck leather upper
 > Steel safety toecap
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S2



TRAXX 203

> Nubuck leather upper/abrasion-resistant TPU scuff cap
 > Steel safety toecap
 > Steel perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S3



TRAXX 95 NB

> Nubuck leather upper
 > Steel safety toecap
 > Steel perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 39-48
 > UK size range: 6-13 (including 6.5 and 9.5)



S3



TRAXX 204

> Nubuck leather upper/abrasion-resistant TPU scuff cap
 > Steel safety toecap
 > Steel perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S3



TRAXX NXT 96

> Nubuck leather upper/abrasion-resistant TPU scuff cap
 > Steel safety toecap
 > FlexGuard® non-metallic perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S3S



TRAXX 218

> Full grain Crazy Horse leather/Nappa leather upper/abrasion-resistant TPU scuff cap
 > HDry® waterproof membrane
 > BOA® Fit System
 > Steel safety toecap
 > FlexGuard® non-metallic perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S7S



TRAXX NXT 97

> Nubuck leather upper/abrasion-resistant TPU scuff cap
 > Steel safety toecap
 > FlexGuard® non-metallic perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)

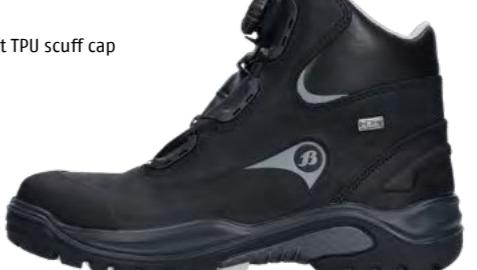


S3S



TRAXX 219

> Full grain Crazy Horse leather/Nappa leather upper/abrasion-resistant TPU scuff cap
 > HDry® waterproof membrane
 > BOA® Fit System
 > Steel safety toecap
 > FlexGuard® non-metallic perforation-resistant insert
 > Bata Cool Comfort® lining
 > Odor Control
 > Bio-based PU midsole/ QuattroTech®-TPU outsole
 > Size range: W 36-48
 > UK size range: W 3-13 (including 6.5 and 9.5)



S7S



TRAXX 246

S7S

- > Action Nubuck leather/high-performance woven textile upper
- > HDry® waterproof membrane
- > BOA® Fit System
- > Steel safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort®+ lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech®-TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)





Recycled inlay soles: all Traxx models are fitted with the Premium Fit inlay sole, made of 82% GRS recycled polyurethane foam. This special POLIYOU® foam has a significantly lower carbon footprint than regular foam. Recycled content is pre-consumer and GRS 4.0 certified. Production of 1 KG POLIYOU® has an output of 1.46 CO₂/KG, which is 1/10 of the output of regular HD (High Density) foam.

TRAXX 247

S7S

- > Action Nubuck leather/high-performance woven textile upper
- > HDry® waterproof membrane
- > BOA® Fit System
- > Steel safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort®+ lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech®-TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)





Discover the collection



HDry
®



S7S FO HI CI SR

Work safe. Live great



PRODUCED IN THE NETHERLANDS



The Forward collection is produced with 20% bio-based rebound PU.
THAT'S ANOTHER STEP, ahead

FORWARD COLLECTION

Forward safety shoes are designed to deliver protection and comfort. The incorporated Walkline® 2.0 technology reduces fatigue and keeps you energized. The perfect amount of shock absorption reduces impact to the joints, to help prevent injuries and tiredness. The light bio-based PU/PU sole provides supreme grip and slip resistance, far exceeding the SRC standard. Most models in the Forward collection are full metal-free. They are all equipped with our moisture-absorbing Premium Fit inlay sole. With a variety of high class upper materials there is a perfect match for almost any working environment.

HELSINKI 3

- Microfiber/textile upper
- Velcro closure
- Polyamide safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Bata Cool Comfort® lining
- Odor Control
- Bio-based PU mid- and outsole
- Size range: W 36-49
- UK size range: W 3-14 (including 6.5 and 9.5)



S1P

LEGEND

- Textile/leather upper/abrasion-resistant TPU scuff cap
- BOA® Fit System
- Polyamide safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Bata Cool Comfort® lining
- Odor Control
- Bio-based PU mid- and outsole
- Size range: W 36-49 / XW 38-48
- UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



S1P

GOAL

- Microfiber upper/abrasion-resistant TPU scuff cap
- Polyamide safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Bata Cool Comfort® lining
- Odor Control
- Bio-based PU mid- and outsole
- Size range: W 36-49 / XW 38-48
- UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



S3

GOAL BLACK

- Microfiber upper/abrasion-resistant TPU scuff cap
- Polyamide safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Bata Cool Comfort® lining
- Odor Control
- Bio-based PU mid- and outsole
- Size range: W 36-49
- UK size range: W 3-14 (including 6.5 and 9.5)



S3

SCORE

- > Microfiber upper/abrasion-resistant TPU scuff cap
- > Polyamide safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



S3









SCORE BLACK

- > Microfiber upper/abrasion-resistant TPU scuff cap
- > Polyamide safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 36-49
- > UK size range: W 3-14 (including 6.5 and 9.5)



S3









TURBO

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Polyamide safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



S3









ENGINE

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Polyamide safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU mid- and outsole
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



S3









TRANSITION FROM PAPER CE BOOKLET TO QR CODE

We inform you about the running change from the paper CE booklet to a convenient QR code in the shoe. In the meantime, the updated CE booklet is available, including the CE standard EN ISO 20345:2022 + A1 2024.

What does this mean for you?

You may soon receive shoes without a paper CE booklet. Instead, you will find a QR code on the label in the tongue of the shoe.

How it works.

1. Scan the QR code with your smartphone or tablet.
2. You will be automatically redirected to a web page.
3. Here you can easily read or download the CE booklet.

With this step, we contribute to a more environmentally friendly future without compromising accessibility and information. **THAT'S ANOTHER STEP ahead!**



Link to CE booklet on bataindustrials.com



ANOTHER STEP_®
ahead

materials | environment | care



The Nova collection boosts performance and comfort, keeping you energized all day. High-tech microfiber is combined with a flexible, dynamic SRC certified bio-based PU midsole and a QuattroTech® TPU outsole. Lightweight and breathable, these shoes are designed for all-day comfort, wherever you work.

Nova collection is produced with 20% bio-based rebound PU in the midsole.
THAT'S ANOTHER STEP, ahead

RADAR

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Steel safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech® TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



The reinforced heel counter enhances both foot stability and ergonomic support.



CRYPTO

- > Microfiber upper
- > Steel safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech® TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



S1P

SYNC

- > Microfiber upper
- > Steel safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech® TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



S1P

TRONIC

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > BOA® Fit System
- > Steel safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech® TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



S3

VECTOR

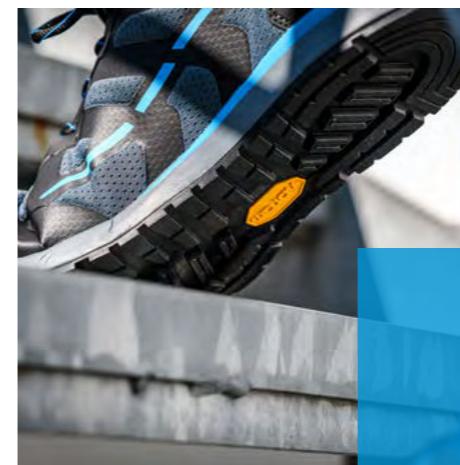
- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Steel safety toecap
- > Steel perforation-resistant insert
- > Bata Cool Comfort® lining
- > Odor Control
- > Bio-based PU midsole/ QuattroTech® TPU outsole
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)





RADIANCE COLLECTION

The Radiance collection is designed with an eye for style, safety and comfort. In addition to the sporty look, the shoes offer protection and ultimate comfort. All day long. To give your feet the highest level of comfort, the Radiance collection features a lightweight EVA midsole with 3B-Motion Technology: Bata's Boosting Base. This gives your feet a huge power boost every step of the way. The SRC certified Vibram® outsole ensures the best slip resistance. In a need of a boost with the best grip? Try Radiance.



The Vibram® outsole is best known for its performance in terms of SRC slip resistance. Vibram® is the world's leading specialist in outsoles for a variety of footwear. The Italian company is named after its founder, Vitale Bramani. Bramani invented the first rubber lug shoe soles. A lug sole is a thick rubber sole with deep indentations, which improves stability and traction. These soles were first used on mountaineering boots, replacing leather soles fitted with hobnails.

FIT

- › Knitted fabric/seamless TPU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



S1PS

SPARK

- › Knitted fabric/seamless TPU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



S1PS

VIBE

- › Knitted fabric/seamless TPU film upper
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



S3



materials | environment | care

We continue to innovate and lead the way! The Pep and Buzz models replace the previous Energy and Up models. In terms of design, they are similar, but with an important advantage: they are partly made of an extremely strong, wear-resistant material. While standard textiles can withstand around 50,000 abrasion cycles, this material lasts up to ten times longer. Combined with reduced material usage thanks to the woven upper in the models produced with knitted fabric, this means ANOTHER STEP ahead!

DYNA (REPLACES RADIANCE VIGOR)

- > Knitted fabric/seamless TPU film upper
- > BOA® Fit System
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Polyester lining
- > EVA midsole/rubber outsole (Vibram®)
- > Size range: W 35-47
- > UK size range: W 2-12 (including 6.5 and 9.5)

S1PS



PEP (REPLACES RADIANCE ENERGY)

- > High-performance woven textile/microfiber upper
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Polyester lining
- > EVA midsole/rubber outsole (Vibram®)
- > Size range: W 35-47
- > UK size range: W 2-12 (including 6.5 and 9.5)

S3S



BUZZ (REPLACES RADIANCE UP)

- > High-performance woven textile/microfiber upper
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Polyester lining
- > EVA midsole/rubber outsole (Vibram®)
- > Size range: W 35-47
- > UK size range: W 2-12 (including 6.5 and 9.5)

S3S





**3B-MOTION:
BATA'S BOOSTING BASE**



**BOOST
YOUR
FEET.**

To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole, using our own developed 3B-Motion technology: Bata's Boosting Base. The special molecular EVA structure is arranged in such a way that very little energy is lost upon ground impact. The use of specially formulated EVA material with high cushioning and elastic properties increases the level of comfort even further. What's more, you will get a real power BOOST when you are walking and, as a result, feel more energized.



DB. COLLECTION

The first series of the DB.01. collection consists of three non safety work sneakers in black, white and black-white. The second series is the DB.02.: a retro-inspired "chunky" black and white unisex safety sneaker, with an aluminum safety toecap and non-metallic perforation-resistant insert.

This stylish sneaker collection is designed by the Dutch fashion entrepreneur Dyanne Beekman (DB). Each of these models is an eye-catcher paired with any professional outfit.

DB.01.02

- › Microfiber/Oxford textile upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



02

DB.01.03

- › Microfiber/Oxford textile upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



02

DB.01.04

- › Microfiber/Oxford textile upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



02

DB.02.

- › Microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



S1PS





WHAWOWA COLLECTION

No more men's shoes in a small size for the ladies! With the WHAWOWA collection, we're finally offering a safety shoe with a perfect last for women. Completely adapted to the shape and size of the female foot. In industries such as assembly, automotive, food, or logistics you want safety and comfort. But everybody knows, women also look for color and modelling. These models have a slim-fitting aluminum toe cap and lightweight Flexguard® non-metallic perforation-resistant insert.

BIBIAN

- › Knitted fabric/microfiber/seamless TPU film upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



S1P

FLORENCE

- › Full grain leather upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



S1P

ROSA

- › High-performance woven textile/suede upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



S1PS

JANE

- › Full grain leather/suede upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



S3S



Judith Sanders, Footwear Product Developer at Bata Industrials says: "The reactions we get from women to the new inlay soles are extremely positive. They are super soft, comfortable and springy, designed especially for women. That's exactly WHat WOmen WAnt."

MARIE

- > High performance woven textile/microfiber/ seamless TPU film upper
- > Aluminum safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort®+ lining
- > Odor Control
- > EVA midsole/rubber outsole
- > Size range: W 34-42
- > UK size range: W 1-8



S3

ADA

- > Full grain leather/microfiber/seamless TPU film upper
- > Aluminum safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Bata Cool Comfort®+ lining
- > Odor Control
- > EVA midsole/rubber outsole
- > Size range: W 34-42
- > UK size range: W 1-8



S3

WHAWOWA COLLECTION ESPECIALLY FOR WOMEN

WHAWOWA means **What Women Want**. When it comes to safety shoes, we at Bata Industrials know exactly what women want. And these are not men's shoes. With a team of mostly women, we developed the **WHAWOWA** collection especially for women.

Judith Sanders, Footwear Product Developer explains: "Women, like men, want maximum safety, but also comfort, a good fit, lighter shoes and stylish design. That's why we did extensive research to create the best safety footwear for women."

Emérence van Daalen, (Global) Marketing & Product Director, adds: "Developing women's work shoes was a challenge in a male-dominated industry, but after five years of research, we are proud of the result."

Judith Sanders says, "Specifically for the **WHAWOWA** collection, we developed a last exclusively for the women's foot. The result is a women's shoe that is narrower at the heel and has more room at the forefoot and toes. The advantage of optimally fitting safety

shoes is that they are more comfortable, more stable and you get significantly fewer injuries. They are softer, have a smoother entry and provide more cushioning."

The models combine safety with feminine details and modern techniques such as Bata's proprietary Easy Rolling System and Super Critical Foaming technology in the EVA midsole, adding foam inserts in the ball and heel of the foot.

Last year the **WHAWOWA** collection was expanded with two new models: Rosa and Jane. Both are black with salmon pink details for a feminine touch.

Employers are encouraged to give women the proper attention by providing appropriate work shoes, which promotes both safety and the work atmosphere.

Feedback from women on the collection is very positive. Not only the slimmer fit, but also the springy, comfortable insoles and the antibacterial, moisture-absorbing lining are highly appreciated.



THIS IS
WHAT
WOMEN
WANT.





SUMM+ COLLECTION

Introducing the SUMM+ collection: safety shoes combining safety, durability and comfort, without ever compromising on style. The SUMM+ collection features several lightweight, stable and slip-resistant models. Designed with an eye for Italian craftsmanship and style, these safety shoes and boots look modern and keep your feet protected. Perfect for light industries.

SUMM+ ONE

- › Technical nylon mesh/microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3

SUMM+ TWO

- › Technical nylon mesh/microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3

SUMM+ FIVE

- › Full grain leather upper
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3

SUMM+ SEVEN

- › Textile/PUTek® upper
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3

HAND-CRAFTED IN ONE OF ITALY'S MOST FAMOUS SHOE MAKING DISTRICTS, SUMM+ IS ITALIAN MADE AND DESIGNED

Italian artisan traditions blend seamlessly with today's most innovative technology to guarantee quality, comfort and style. Characterized by the Italian eye for detail, this collection puts as much emphasis on safety and durability. Modern materials, sophisticated manufacturing processes, and a sixth sense for fashion come together into one grand design.



COMFORT

The Premium Fit inlay sole features a mesh top layer. The POLYOU® foam technology provides outstanding breathability, shock absorption, and antibacterial and moisture-absorbing properties. Special zones provide support and stability, with added shock absorption for improved energy. Designed for maximum comfort.



Fun fact: The '51° N' symbol found on our shoes stands for Bata Industrials' main headquarters in Best, the Netherlands, located at 51.492406° latitude.

LIGHTWEIGHT ALUMINUM TOECAP

The SUMM+ collection features a lightweight aluminum toecap, which is much lighter than traditional steel yet just as safe. The aluminum application is robust, making walking around easier and lighter without compromising protection or safety levels.



SLIPRESISTANCE

Slips, trips and falls are the number one cause of accidents in the workplace. This makes slip resistance one of the most important elements of a safety shoe. Every SUMM+ model is equipped with a SRC certified TPU-outsole with deeper tread grooves for better grip. SRC certification means the sole's slip resistance has been tested on both ceramic tiles covered in Sodium Lauryl Sulphate (soap) and on a steel surface with glycerol (SRA + SRB = SRC). The TPU-outsole passed both tests with flying colors.



MAMMOET COLLECTION

Mammoet wanted the best safety shoes for their professionals. From this request was born the sturdy safety shoe collection specially tailored to Mammoet's needs and requirements. The safety shoes and boots are crafted from premium materials and built to the highest quality standards. Thanks to the HDry® membrane, the shoes are waterproof, and suitable for wet environments. Equipped with a composite or aluminum safety toe cap and a Flexguard® perforation-resistant insert, these shoes are ready for any challenge.

ANCHOR S3 ANKLE-HIGH MODEL WITH LACES AND ZIPPER

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)



HDry



BOLSTER S3 HIGH MODEL WITH LACES AND ZIPPER

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: XW 3-14 (including 6.5 and 9.5)



HDry



BARGE S3 PULL ON BOOT

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Pull-up straps
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)



FULL METAL FREE

HDry



SLING ANKLE-HIGH MODEL WITH BOA® FIT CLOSURE SYSTEM *

- › Microfiber upper/abrasion-resistant PU scuff cap
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-48
- › UK size range: W 3-13

* available in metatarsal version upon request





COLLABORATION WITH MAMMOET

A perfect match

The collaboration between Bata Industrials and Mammoet has been a perfect match for years. Mammoet wanted to expand its range of safety shoes. That's why a new model was developed last year: the Mammoet Sling.

Development and collaboration

Mammoet, a world leader in heavy lifting and transport, offers personalized safety shoes for both employees and Mammoet fans. The shoes were developed in collaboration. Because Mammoet's head office is located in the Netherlands, the collaboration runs smoothly. The short lines of communication make it possible to design a shoe that optimally meets the customer's wishes.



Design and details

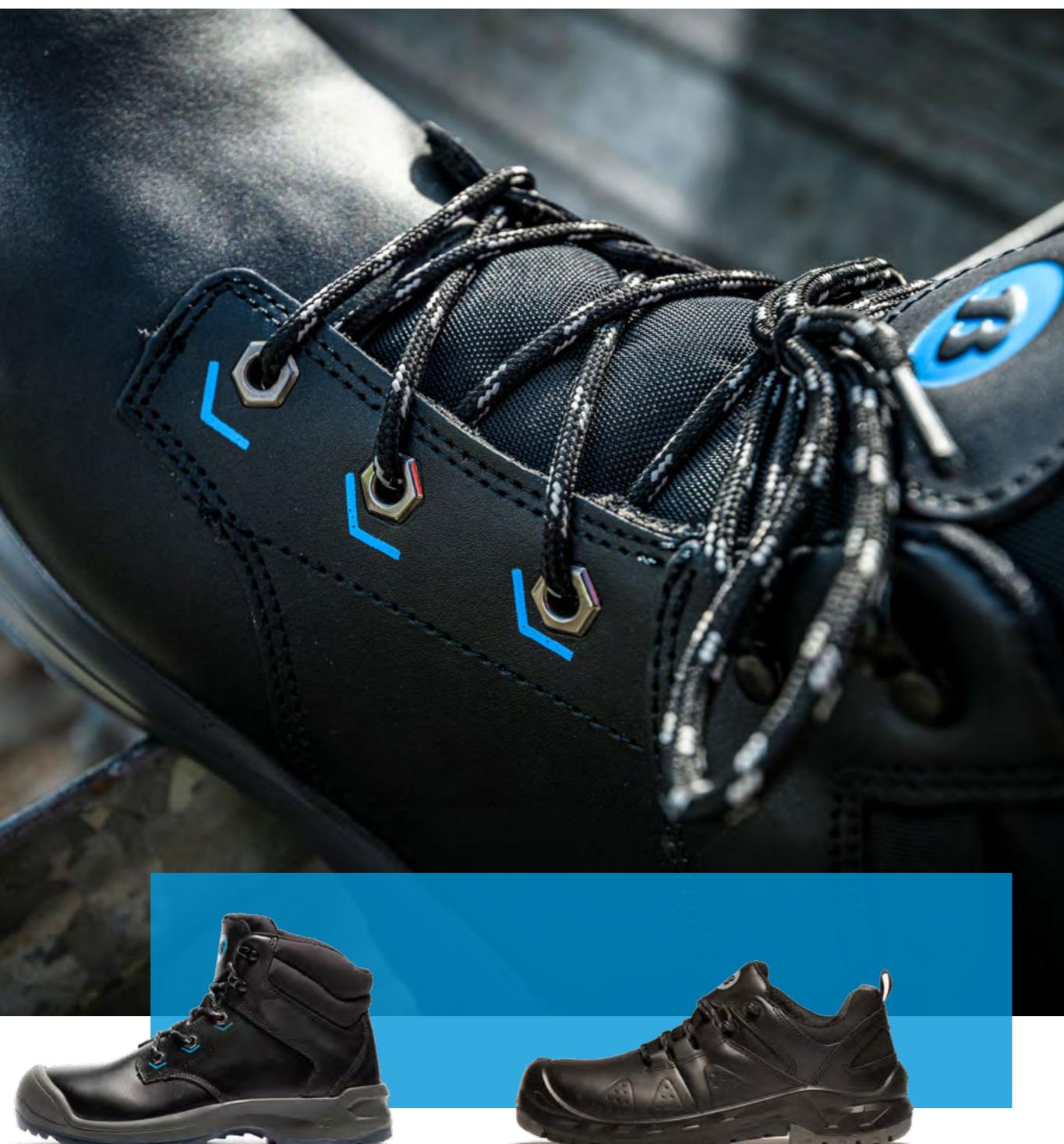
Mammoet's unique corporate identity is clearly reflected in the design and color choices. The yellow blocks on the shoe are inspired by the Mammoet trucks, and the BOA® Fit System offers extra comfort and ease of use. A striking detail is the text "Dial in here" instead of "Lock here", referring to the BOA® Fit closure system. What's more, this is the first model in the collection to be produced in the Netherlands, entirely in accordance with the company's own quality standards.



For more than 200 years, Mammoet has been carrying out the most challenging lifting and transport operations worldwide. Mammoet solutions focus on the petrochemical, offshore, energy, maritime and civil-engineering sectors. Understanding the business and challenges of their clients better than anyone else – that is their goal. Regardless of company size, industry, or location, Mammoet helps to build.

Mammoet stands for safety. Safety for people, contractors and subcontractors. For customers in every kind of environment. Mammoet makes no compromises in this area and expects the same from everyone they work with. Mammoet's employees operate according to the highest safety standards and are constantly seeking ways to make their work even safer.

The thousands of employees are the driving force behind the company's success. That is why Mammoet ensures that their workwear – including safety footwear – is extensively tested by their own Mammoet professionals. They work in the most extreme conditions, from icy no-man's-land to scorching hot deserts. They know better than anyone else what protection people need to be able to work. High-quality, thoroughly reliable, and standardized Mammoet Workwear and Footwear.



EAGLE COLLECTION

Designed for maximum safety, comfort, and style at a competitive price. The metal-free models are ideal for environments with detection gates or extreme cold. In addition, the Eagle is approximately 100 grams lighter than comparable safety shoes. The PU-foamed OrthoLite insole offers soft comfort, while the SR-certified outsole with Easy Rolling System® and PU midsole with softer density ensure optimal stability and grip.

FALCON

- › Suede leather upper
- › Velcro closure
- › Steel safety toecap
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-14 (including 6.5 and 9.5)



S1



CERNAN

- › Knitted fabric upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-13



S1P



INTREPID

- › Action Leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: 2W -14 (including 6.5 and 9.5)



S3

SHEPARD

- › Action Leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-14 (including 6.5 and 9.5)



S3

ANTWERP

- > Action Nubuck leather upper
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Mesh lining
- > PU midsole/PU outsole
- > Size range: W 35-48
- > UK size range: W 2-13

S3



FULL METAL FREE



safety toe cap



perforation resistance

ROTTERDAM

- > Action Nubuck leather upper
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Mesh lining
- > PU midsole/PU outsole
- > Size range: W 35-48
- > UK size range: W 2-13

S3



FULL METAL FREE



safety toe cap



perforation resistance

TERLET

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Waterproof membrane
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Mesh lining
- > PU midsole/rubber outsole
- > Size range: W 35-48
- > UK size range: W 2-13

S3



FULL METAL FREE



scuff cap



safety toe cap



perforation resistance



100% waterproof

SCHIPHOL

- > Full grain leather upper/abrasion-resistant PU scuff cap
- > Waterproof membrane
- > Composite safety toecap
- > FlexGuard® non-metallic perforation-resistant insert
- > Mesh lining
- > PU midsole/rubber outsole
- > Size range: W 35-48
- > UK size range: W 2-13

S3



FULL METAL FREE



scuff cap



safety toe cap



perforation resistance



100% waterproof

DETAILS MAKE THE DIFFERENCE



For the EAGLE collection we use a lower-density PU outsole with a lighter weight and a good SR slip resistance.

Easy Rolling System®

To prevent feet becoming tired we use the Easy Rolling System® in the outsole, a subtle adaptation with major benefits. By pre-forming the front of the foot the natural motion of the foot is optimally supported. This saves energy and increases comfort. These details can make the difference on the work floor.

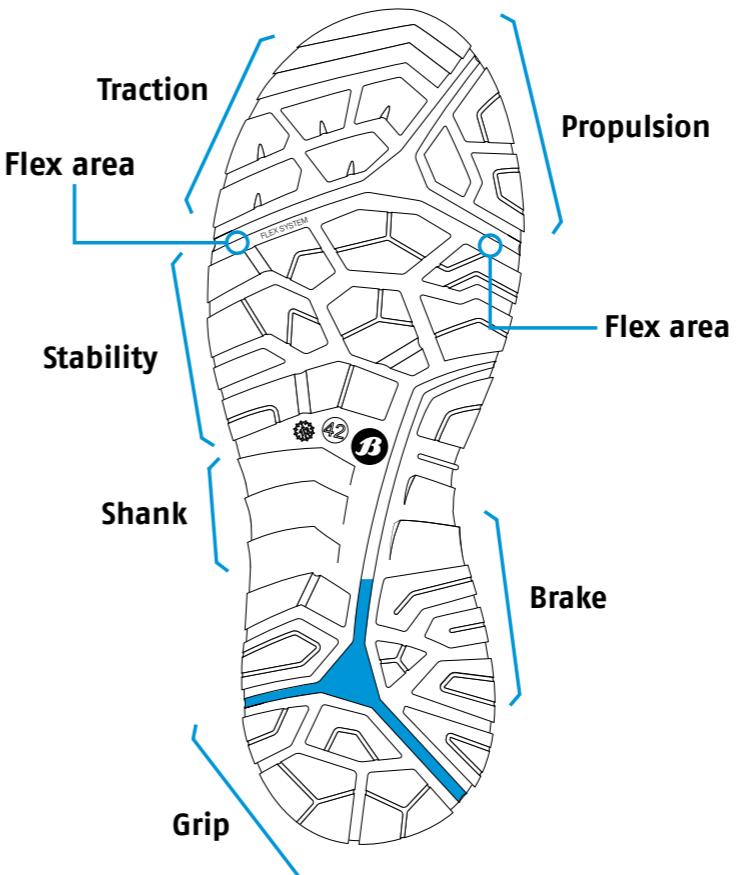
Flexline®

Eagle incorporates smart Flexlines that follow the foot's natural flex zones, offering maximum support, grip and flexibility.

Tunnel System®

The Eagle PU outsoles feature the ingenious Tunnel System®, which we developed with the renowned prof. dr. W. Baumann, professor in biomechanics. This recognizable notch in the heel (the tunnel) deforms when it comes down, to spread the pressure over a larger surface area. This built-in shock absorber thus spares the joints and keeps the wearer upright. By spreading the load, it also gives the heel extra stability.

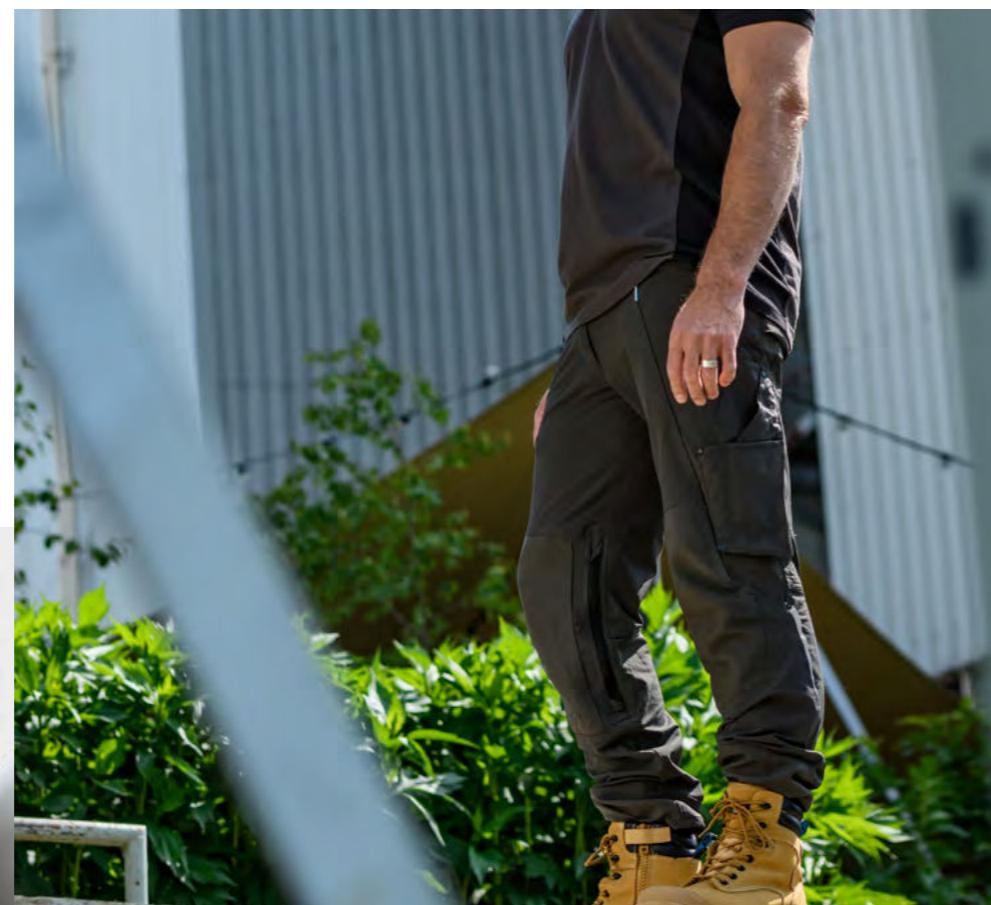
This prevents tiredness, loss of concentration and hence a great many accidents. Together with the pre-shaped memory foam inlay sole, the EAGLE offers maximum comfort and shock absorption while, at the same time, keeping your feet cool, dry and healthy.





HELIX COLLECTION

Helix safety shoes have it all. They are durable, robust, stylish and provide the highest standard of comfort in the toughest of working conditions. Helix safety shoes feature an advanced cushioning system and our ingenious Tunnel System® for the best possible shock absorption. This reduces fatigue and stress on the feet and joints. The built-in 3M Scotchgard™ leather protector is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.



LONGREACH BLACK BOA

- › Full grain leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3



DETECTION FRIENDLY



Helix Longreach:

Engineered to provide the highest level of comfort in the toughest of working conditions.

LONGREACH BLACK ZIP

- › Full grain leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3



FULL METAL FREE



LONGREACH WHEAT ZIP

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3



FULL METAL FREE





BICKZ COLLECTION



In cold environments like Scandinavia or cold stores, metal in shoes can conduct cold, unlike composite or plastic. A safety shoe with a composite toe cap and midsole insulates better, keeping warmth inside.

In a hospital on the MRI department, a metal-free safety shoe can also be important. Here magnetic fields are created that can lead to serious situations when metal objects are in the vicinity, resulting in injuries and damage. A metal-free safety shoe can prevent a lot of trouble.

S3S

BICKZ 728

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



FULL METAL FREE

ESD

Odor

S3S

BICKZ 305

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3S

BICKZ 731

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



FULL METAL FREE

ESD

Odor

S3S

BICKZ 907

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



S3S

BICKZ 733

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



FULL METAL FREE

ESD

Odor

S3S

SPORTMATES® COLLECTION



SPORTMATES® COLLECTION

The Sportmates® collection combines safety, breathability, and lightweight design, making it ideal for sporty, budget-conscious professionals. Prioritizing safety, these models also offer comfort, stability, and style. With redesigned uppers and a sneaker-like outsole, Sportmates feature a soft EVA midsole for shock absorption, a latex foam inlay, and breathable materials, ensuring all-day comfort and support.

DENSE

- Microfiber/mesh/seamless PU film upper
- Composite safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Mesh lining
- Odor Control
- EVA midsole/rubber outsole
- Size range: W 35-48
- UK size range: W 2-13 (including 6.5 and 9.5)


S3

 safety toe cap
 perforation resistance

 FULL METAL FREE
 Odor

BRISK

- Microfiber/mesh/seamless PU film upper
- Composite safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Mesh lining
- Odor Control
- EVA midsole/rubber outsole
- Size range: W 35-48
- UK size range: W 2-13 (including 6.5 and 9.5)


S3

 safety toe cap
 perforation resistance

 FULL METAL FREE
 Odor

CLASSICS COLLECTION


CLASSICS COLLECTION


Stanford shoes are the classics of Bata Industrials. Shoes that we're proud of. Stanford has built a solid reputation and still proves its quality year after year. This safety shoe features ESD which prevents harmful electrostatic discharge. The upper is water resistant.

STANFORD

- Full grain leather upper
- Composite safety toecap
- FlexGuard® non-metallic perforation-resistant insert
- Leather lining
- PU midsole/PU outsole
- Size range: W 40-48
- UK size range: W 6.5-13 (including 9.5)


S3

 safety toe cap
 perforation resistance
 leather lining

 FULL METAL FREE
 ESD



BOOTS COLLECTION



Our boots have been developed to deal with the toughest demands and to meet the highest level of performance. They combine outstanding comfort for the longest working days with optimum protection. Potent and Robust have a fur lining for warm feet in cold working conditions. The Workmaster II is perfect for working in a wet environment.

POTENT

- > Full grain leather upper/abrasion-resistant rubber scuff cap
- > Dirtproof zipper
- > Steel safety toecap
- > Steel perforation-resistant insert
- > Faux fur lining
- > PU midsole/rubber outsole
- > Size range: XW 39-49
- > UK size range: XW 6-14 (including 6.5 and 9.5)



Our gumboots are made of PVC that is formulated to meet the correct application across a wide range of industries.



ROBUST

- > Full grain leather upper/abrasion-resistant rubber scuff cap
- > Pull-up straps
- > Steel safety toecap
- > Steel perforation-resistant insert
- > Faux fur lining
- > PU midsole/rubber outsole
- > Size range: XW 39-49
- > UK size range: XW 6-14 (including 6.5 and 9.5)



WORKMASTER II - BLACK

- > PVC/PVC scuff cap
- > Steel safety toecap
- > Steel perforation-resistant insert
- > Polyester lining
- > PVC outsole
- > Size range: W 38-47
- > UK size range: W 5-12 (including 6.5 and 9.5)





MATERIAL PASSPORT

We opt for transparency: material passports for sustainable safety.

At a time when consumers and governments expect greater transparency, Bata Industrials is taking an important step towards complete transparency with the introduction of digital product passports (DPPs): or as we call it the 'material passport'. This innovation is in line with new European regulations that require companies to provide detailed information about the sustainability of their products.

What are digital product passports?

Bata Industrials' digital product passports provide a complete overview of the materials used in our safety shoes in addition to their origin and environmental impact. Our specialist Christiaan Versteegh from the R&D department developed these passports, tailored specifically to the needs of safety footwear users. Although no official EU template is available yet, we have taken the initiative to achieve this transparency ourselves.

Help for users

The passports are user-friendly, with clear graphs and symbols. This allows everyone to see at a glance what percentage of the shoe is made from sustainable materials. The passports are currently available for four major collections: Enduro, FAYVR, Traxx, and WhaWoWa. In the coming months, we will expand this to other collections such as Mammoet, Helix, Forward, and DB.02.

Transparency first

We believe in complete transparency. That is why we not only mention our successes, but also the challenges we face. For example, some products still contain a limited percentage of recycled materials. We currently use 65% recycled material in the FAYVR lining, because tests have shown that 100% recycled material reduces quality. Safety always comes first in our choices.

Future plans

Our ambition is clear: we will continue to work on further sustainability. For example, we are investigating how we can increase the percentage of organic materials in our soles from 20% to 50%. By 2027, when digital passports become mandatory, we aim to have a digital passport available for every product in our range.



Collaboration and innovation

The development of these passports is an ongoing process. We are working with various partners to improve their content and accessibility. In the future, we also want to place QR codes on the packaging so that users can easily consult the information. With our material passports, we hope not only to comply with legislation, but also to inspire other companies. Transparency is essential for a sustainable future, and we are proud to be leading the way in this area.



Scan the QR code and find your standard.

THE SAFETY STANDARD

If a shoe carries a CE-label, this indicates the following: the product meets the requirements of European Regulation 2016/425 regarding personal protective equipment. The CE-standard EN ISO 20345:2011 has recently been renewed. The new CE-standard EN ISO 20345:2022 consists of two parts. The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the shoe.

The old standard: 2011 remains in force for safety shoes that are already on the market and for which the certification is still valid. A safety shoe certificate is valid for 5 years. Safety shoes introduced after November 2024 will be tested according to the new standards. This means that in the coming years there will be a transition period in which safety shoes comply with either the old or the new certification. On our website you will find more information about this topic (scan the QR code).

EXPLANATION OF THE SYMBOLS – IN BLUE THE CHANGES FOR 20345: 2022

- OB** Professional shoes without a toecap
- SB** Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
- S1** As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel and oil
- S1P** As S1 plus metal perforation-resistant insert
- S1PS** As S1 + perforation-resistant insert, non-metal Ø 3,0 mm
- S1PL** As S1 + perforation-resistant insert, non-metal Ø 4,5 mm
- S2** As S1 plus water resistance and water absorption of upper material
- S3** As S2 plus metal perforation-resistant insert
- S3S** As S2 + perforation-resistant insert non-metal (Ø 3,0 mm)
- S3L** As S2 + perforation-resistant insert non-metal (Ø 4,5 mm)
- S4** All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel and oil
- S5** As S4 + perforation-resistant insert metal
- S5S** As S4 + perforation-resistant insert non-metal (Ø 3,0 mm)
- S5L** As S4 + perforation-resistant insert non-metal (Ø 4,5 mm)
- S6** As S2 + the shoes feature water repellency or are water resistant
- S7** As S3 + the shoes feature water repellency or are water resistant
- S7S** As S3S + the shoes feature water repellency or are water resistant
- S7L** As S3L + the shoes feature water repellency or are water resistant

ADDITIONAL REQUIREMENTS FOR SPECIAL APPLICATIONS WITH SPECIFIC MARKS – IN BLUE THE CHANGES FOR 20345: 2022

P	Perforation resistance (metal plate insert)	E	Energy absorption	FRU	Flame-Resistant Upper
PS	Perforation resistance (non-metal plate insert, test pin Ø 3,0 mm)	I	Insulating footwear	FO	Fuel and Oil resistance
PL	Perforation resistance (non-metal plate insert, test pin Ø 4,5 mm)	M	Metatarsal protection 100 J impact energy	HRO	Heat-Resistant Outsole
C	Electrical conduction properties	HI	Heat Insulation	SBH	Hybrid footwear
A	Antistatic	CI	Cold Insulation	ESD	Electro Static Discharge
		CR	Cut Resistant footwear	SR	Slip resistance (ceramic tile floor that has been saturated with glycerine)*
		AN	Ankle protection	SC	Scuff Cap
		WR	Water Repellent or Water Resistant footwear	LG	Ladder Grip
		WPA	Water Penetration and Absorption of the upper*		

* WPA replaces WRU, SR replaces SRA/SRB/SRC

FEATURE	OB	S1	S1P	S1PS	S2	S3	S3S	S4	S5	S6	S7	S7S
 Protective toe cap (composite, aluminum, steel)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Fuel & Oil resistance (FO)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Slip resistance (SR)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Energy absorption of seat region – to be at least 20J (E)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Antistatic footwear (A)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Perforation resistance (metal) (P)			✓			✓			✓		✓	
 Perforation resistance – Ø 3,0 mm (non-metal) (PS)				✓			✓					✓
 Water resistant upper (WPA)					✓	✓	✓		✓	✓	✓	✓
 Water repellent or water resistant footwear (WR)										✓	✓	✓

*In the table, we have included only the safety standards that apply to our shoe collection.

SAFETY FOOTWEAR – This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

PERFORMANCE AND LIMITATIONS OF USE – These products have been tested in accordance with EN ISO 20345 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

COMPATIBILITY – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

SOCKS & INLAYS SOLES – Wear Bata Industrials socks for the best comfort. Change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Change shoes regularly: leather is a natural product and should be allowed to rest. Choose the right shoe for your foot. If needed you can make them custom-made with our supportive inlay soles. Only with the right combination will the safety shoe retain its original certification. On our website an overview of which inlay soles are suitable for which safety shoes.

FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY							MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL			EXTRA FEATURE				
		O2	S1	S1P	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TIEL	MICRO- FIBER	LEDER/ SUEDE	PVC	 FULL AED FREE	 DETECTION FRIENDLY
FAYVR COLLECTION																					
Onyx	11				●					●					●		●				
Pebble	11			●					●						●		●				
Clay	11				●				●						●		●				
Sand	11				●				●						●		●				
Powder	12					●	●								●		●	●			
Stone	12					●	●								●		●	●			
BATA ENDURO ACT COLLECTION																					
ACT207	19				●				●						●		●				
ACT213	19				●				●						●		●				
ACT217	19				●				●						●		●				
ACT212	20				●				●						●		●				
ACT215	20				●				●						●		●				
ACT216	20				●				●						●		●				
ACT219	20				●				●						●		●				
ACT220	21				●				●						●		●				
ACT241	21				●				●						●		●				
ACT242	21				●				●						●		●				
ACT244	22				●				●						●		●				
ACT245	22				●				●						●		●				
ACT256	22				●				●						●		●				
ACT260	22				●				●						●		●				
BATA ENDURO PWR COLLECTION																					
PWR408	25				●				●						●						
PWR409	25				●				●						●						
PWR410	25				●				●						●						
PWR411	25				●				●						●						
PWR412	26				●				●						●						
PWR413	26				●				●						●						
PWR420	26				●				●						●						
PWR421	26				●				●						●						
PWR428	27				●				●						●						
PWR419	27				●				●						●						

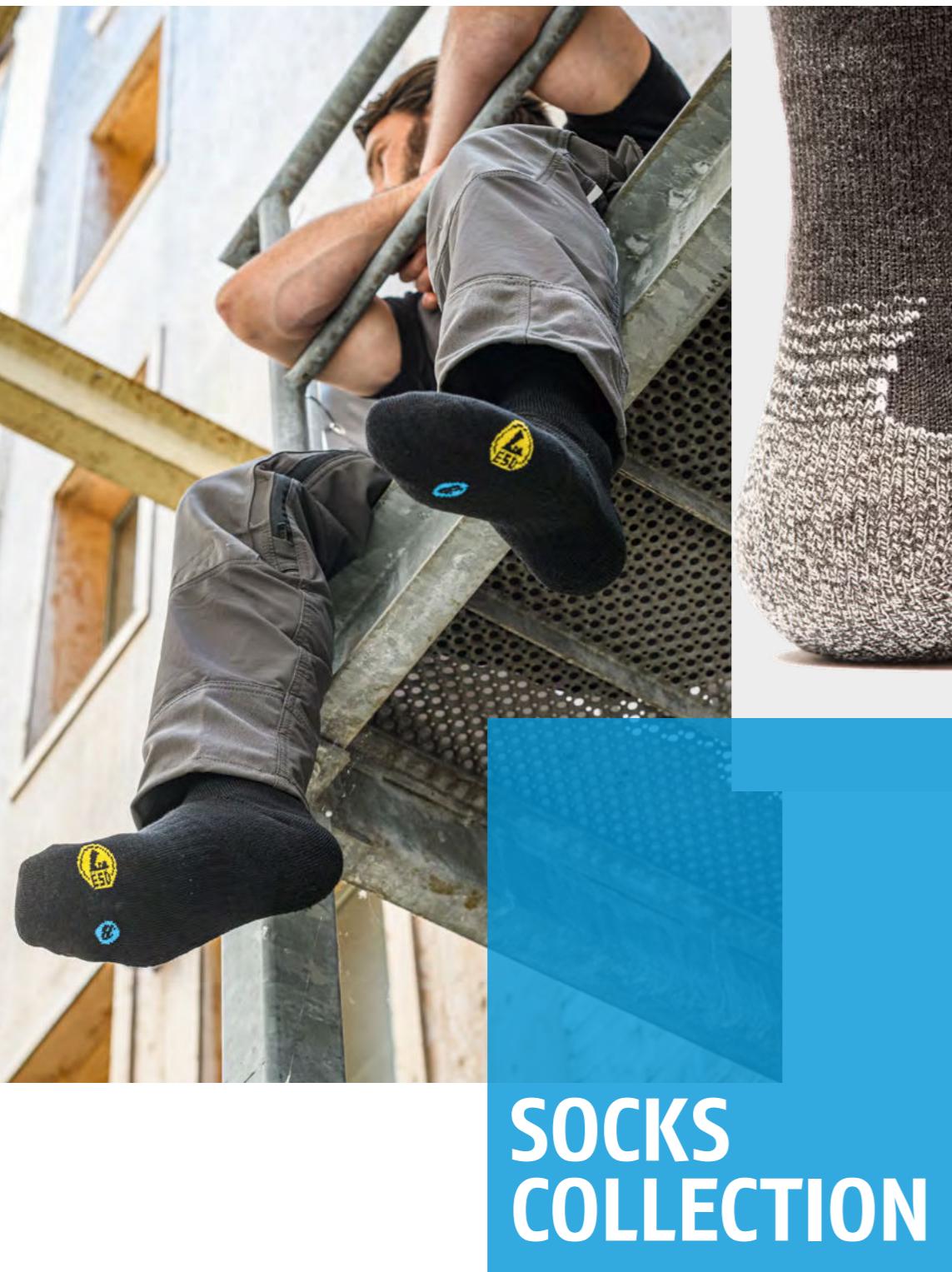
SHOE	PAGE	SAFETY CATEGORY							MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL			EXTRA FEATURE				
		O2	S1	S1P	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TIEL	MICRO- FIBER	LEDER/ SUEDE	PVC	 FULL AED FREE	 DETECTION FRIENDLY
TRAXX COLLECTION																					
Traxx 23	31				●										●		●		●		
Traxx 24	31				●										●		●		●		
Traxx 213	31					●									●		●		●		
Traxx NB 91	31						●								●				●		
Traxx NB 92	32						●								●				●		
Traxx NB 95	32							●							●				●		
Traxx NXT 96	32							●							●				●		
Traxx NXT 97	32								●						●				●		
Traxx 203	33								●						●				●		
Traxx 204	33									●					●				●		
Traxx 218	33										●				●				●		
Traxx 219	33											●			●				●		
Traxx 246	34											●			●				●		
Traxx 247	34														●				●		
FORWARD COLLECTION																					
Helsinki	37				●										●		●		●		
Legend	37				●										●		●		●		
Goal	37					●									●		●		●		
Score	38						●														

FIND YOUR SHOE

Shoe	Page	Safety Category								Midsole/ Outsole Material				Upper Material			Extra Feature							
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TIEL	MICRO- FIBER	LEDER/ SUEDE	PVC	 ESD	FULL METAL FREE	DETECTION FRIENDLY	HDry
RADIANCE COLLECTION																								
Fit	43					●									●		●			●	●			
Spark	43					●									●		●			●	●			
Vibe	43						●								●		●			●	●			
Dyna	44					●									●		●			●	●			
Pep	44							●							●		●			●	●			
Buzz	44							●							●		●			●	●			
DB. COLLECTION																								
DB.01.02	47	●										●					●				●			
DB.01.03	47	●										●					●			●				
DB.01.04	47	●										●					●				●			
DB.02.	47		●										●					●						
WHAWOWA COLLECTION																								
Bibian	49		●									●					●	●	●		●			
Florence	49		●									●						●	●	●	●			
Rosa	49			●								●					●				●			
Jane	50				●							●						●	●	●	●			
Marie	50				●							●					●	●	●		●			
Ada	50				●							●						●	●	●	●			
SUMM* COLLECTION																								
SUMM* ONE	53					●							●			●	●	●	●		●			
SUMM* TWO	53					●							●			●	●	●	●		●			
SUMM* FIVE	53					●							●				●	●	●	●		●		
SUMM* SEVEN	53					●							●			●	●	●	●		●			
SUMM* BOOT Brown	54					●					●							●		●				
MAMMOET COLLECTION																								
Anchor	57					●						●						●			●			
Bolster	57					●						●						●			●			
Barge	57					●						●						●		●	●			
Sling	57					●						●					●	●	●	●		●		

FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY							MIDSOLE/ OUTSOLE MATERIAL				UPPER MATERIAL			EXTRA FEATURE							
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TIEL	MICRO- FIBER	LEDER/ SUEDE	PVC	 FULL METAL FREE	 DETECTION FRIENDLY	 iDry
EAGLE COLLECTION																							
Falcon	61		●							●								●		●			
Cernan	61			●							●						●			●	●		
Intrepid	61					●					●								●				
Shepard	61					●					●								●				
Antwerp	62					●					●						●				●		
Rotterdam	62					●					●						●				●		
Terlet	62					●					●							●			●		
Schiphol	62					●					●							●			●		
HELIX COLLECTION																							
Longreach Black BOA	65					●					●							●			●		
Longreach Black Zip	65					●					●							●			●		
Longreach Wheat Zip	65					●					●							●			●		
BICKZ COLLECTION																							
Bickz 305	66					●					●							●			●		
Bickz 907	66					●					●							●			●		
Bickz 728	67					●					●						●		●	●			
Bickz 731	67					●					●						●		●	●			
Bickz 733	67					●					●						●		●	●			
SPORTMATES® COLLECTION																							
Dense	68					●					●						●	●			●		
Brisk	68					●					●						●	●			●		
CLASSICS COLLECTION																							
Stanford	69					●					●							●		●	●		
BOOTS COLLECTION																							
Potent	71					●					●								●				
Robust	71					●					●								●				
Workmaster II	71						●									●				●			



Especially with safety shoes it is important that the socks you are wearing are comfortable. Socks not only protect against cold or heat, but also against friction and help to remove perspiration in a controlled way. That's why we put as much innovative technology into our socks as we do into our shoes. The choices of high-tech fabrics and construction offer new levels of safety and comfort.



COOL SOCKS

Working in a warm environment? Cool socks from Bata Industrials offer your feet a pleasant cooling. Most models from this collection contain Pro-Cool® EcoMade (polyester). This fiber leads perspiration from your foot through the sock to the inner lining of the shoe. This keeps your feet nicely cool and dry, which reduces the risk of blistering. The combination with other materials (fibers and yarn) and the addition of various protective zones ensure unique functional and comfort-enhancing properties. The blue line on the side of the sock shows that it is a Cool sock.

Size range: 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

COOL LA 1 ECO

A short seamless ankle sock of cotton and Polyfresh® recycled polyester, reinforced with polyamide. Specially designed to be worn in hot working conditions in safety shoes.

- › Short comfort collar
- › Extra comfort due to terry cloth sole and zones at heel and toes
- › Reinforced zones around heel and toe ensures extra durability
- › Optimal moisture-regulation properties ensure fresh and dry feet
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › ESD due to metal fiber
- › Seamless toe

Composition: 40% cotton, 32% Polyfresh® (recycled polyester), 25% polyamide, 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black

This sock is produced with 32% recycled polyester.



COOL LS 1 ECO

Feet remain pleasantly dry within this comfortable sock with its outstanding moisture-regulating properties.

- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Leg and arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › ESD due to metal fiber

Composition: 44% cotton, 30% polyamide, 23% Polyfresh® (recycled polyester), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black

This sock is produced with 23% recycled polyester.



COOL LS 2 ECO

A stylish, comfortable sock for people who prefer to wear a thin, moisture-regulating sock.

- › Finely knitted, strong sock
- › Extra support prevents feet from becoming tired
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › ESD due to metal fiber

Composition: 39% Pro-Cool® EcoMade (polyester), 39% polyamide, 20% cotton, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black

This sock is produced with 39% Pro-Cool® EcoMade polyester.



WHAT'S IN A NAME?

The name of the sock speaks for itself: the Cool socks keep your feet cool, with the Thermo socks they stay nice and warm. There are two letters behind the name. The first letter stands for the volume of the sock: light, medium or heavy. The second refers to the length: ankle high, short, mid-high or long. This way you can immediately see which sock suits you best.

Thickness/volume Length

L = Light	A = Ankle
M = Medium	S = Short
H = Heavy	M = Mid-high
	L = Long

COOL MS 1 ECO

This moisture-regulating sock is one of the best and strongest socks in the collection.

- Optimal moisture-regulating properties ensure fresh, dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Leg, ankle and arch support
- Comfort seam
- Extra protection and comfort due to the terry sole
- Shock absorption
- ESD due to metal fiber

Composition: 51% Pro-Cool® EcoMade (polyester), 27% cotton, 20% polyamide, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



This sock is produced with 51% Pro-Cool® EcoMade polyester. THAT'S ANOTHER STEP_ahead

**COOL MS 2 ECO**

The very latest technologies have been incorporated into this strong, moisture-regulating sock.

- Thanks to optimal ventilation, feet remain cool and dry
- Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel and toe
- Leg support
- Comfort seam
- Extra protection and comfort due to the terry sole
- Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- ESD due to metal fiber

Composition: 35% cotton, 25% Pro-Cool® EcoMade (polyester), 24% polyamide, 14% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite, black



This sock is produced with 25% Pro-Cool® EcoMade polyester. THAT'S ANOTHER STEP_ahead

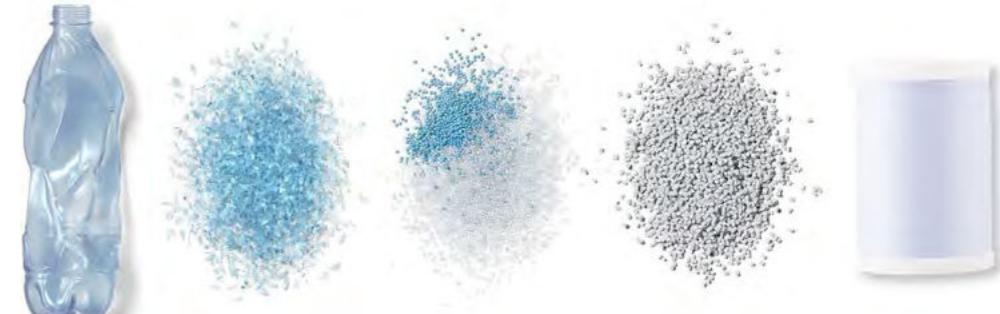
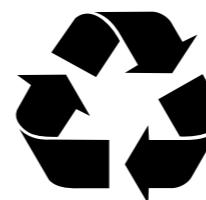
**COOL MS 3**

A strong, sporty sock with very good moisture-regulating properties. Pro-Cool® draws perspiration from the foot via the outer side of the sock to the interior lining of the shoe.

- Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- Extreme moisture-regulating properties ensure pleasantly dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel, toe and Achilles
- Leg, ankle and arch support
- Extra protection and comfort due to the terry sole
- Shock absorption
- Unpleasant odors stand no chance due to antibacterial silver
- ESD due to silver

Composition: 78% Pro-Cool® (polyester), 19% polyamide, 2% Silver, 1% Lycra® (elastane)

Available in: blue denim with gray



ECO MATERIALS

Bata Industrials is committed to adopting progressively more sustainable material choices in its products. The decision to incorporate recycled polyester for shoelaces has already been implemented. So now the step is there to use recycled Pro-Cool® EcoMade polyester (rPET) and Polyfresh® GRS polyester in a big amount of Bata Industrials socks. Both of these materials hold GRS and Oekotex® certifications. Have a look at our Eco Cool, Thermo and All Seasons socks! There are already ten models available knitted with Eco materials.

We use the term "Eco" in sock model names that contain the yarn Pro-Cool® EcoMade. This yarn is spun from recycled resources that offer the equivalent moisture-wicking performance as the virgin polymers they replace.

**Recycle process**

1. Recycled PET bottles are used
2. Bottles are cleaned and ground into flakes and chips
3. The chips are made into fiber
4. The fiber is spun into yarn
5. Sustainable fabrics made with Pro-Cool® Eco-Made technology is the result

THERMO SOCKS

Do you work in cold and damp conditions? Thermo socks from Bata Industrials will keep your feet warm and dry. Most of our Thermo socks have a high percentage of Merino wool. We combine this with other yarns and fibers. Each sock has its own combination and its own sophisticated protective zones. This way each sock gets unique functional and comfort-enhancing properties.

Size range: 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15



THERMO MS 1

This comfortable sock is 100% synthetic and the strongest sock in the collection. It is superbly warm and has excellent moisture regulation, ideal for people who have to work in cold conditions like construction workers and road menders.

- › Insulating sock that keeps feet agreeably warm
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 75% Thermolite® (polyester), 24% polyamide, 1% Lycra® (elastane)

Available in: black



THERMO MS 3 ECO

A warm, woolen ankle sock with superb moisture regulation. Thanks to the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions.

- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 38% Merino wool, 25% polyamide, 23% Pro-Cool® EcoMade (polyester), 12% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black



THERMO HM 2

A thick, calf-length sock made from virgin wool to keep feet pleasantly warm and dry. Ideal for boots and high cut shoes. A superb fit, with a specially designed board that prevents sagging.

- › The natural action of wool ensures nice dry feet
- › Good support for the leg and front of the foot reduces fatigue
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and shinbone
- › Leg and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 40% polyamide, 37% shrink-resistant virgin wool, 22% acrylic, 1% lycra® (elastane)

Available in: black



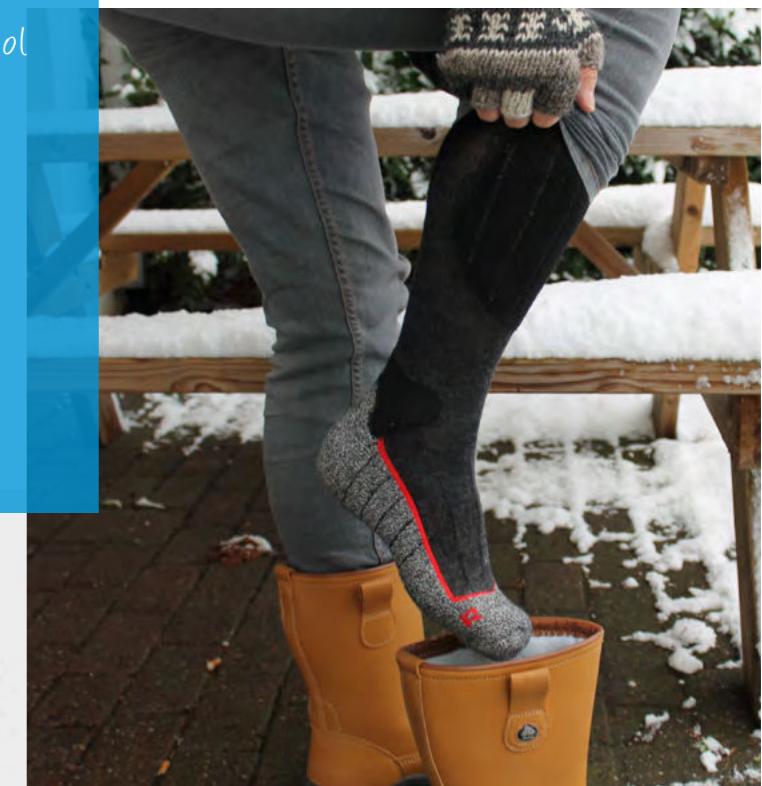
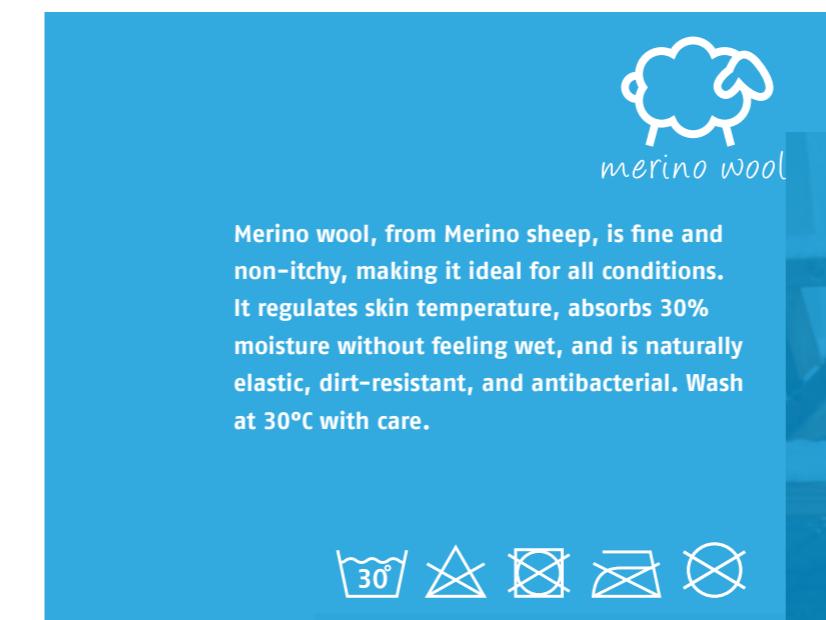
THERMO ML ECO

An agreeably long, warm woolen sock, ideal for people wearing boots. Through the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions. Has many supportive and protective zones, plus an extra-long band to prevent sagging.

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe, ankle, Achilles, shinbone and calf
- › Leg, ankle and arch support
- › Comfort seam
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

Composition: 52% Merino wool, 22% polyamide, 16% Pro-Cool® EcoMade (polyester), 8% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite





ALL SEASONS SOCKS

No matter how cold or warm it is, the natural fibers in Bata's All Seasons socks always feel pleasant. All Seasons socks are available in Merino wool and cotton.

The Merino wool comes from Merino sheep with very fine wool that does not itch. As a result, the Merino wool socks are great in any circumstance. Wool ensures an even temperature of the skin, retains 30% moisture without feeling wet and is naturally elastic, dirt-resistant and anti-bacterial. These socks should be washed with care at 30°C.

Cotton socks are stronger than wool and can be washed at 40° C. Special zones in the sock guarantee a perfect fit and ultimate comfort. Your feet are safe, protected and supported in the right places.

Size range: 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15



This sock is produced with 62% Eco materials.
THAT'S ANOTHER STEP. ahead



ALL SEASONS MERINO WOOL ECO

- Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- Optimal moisture-regulating properties ensure fresh, dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel, toe and Achilles
- Leg, ankle and arch support
- Comfort seam
- Extra protection and comfort due to the terry sole
- Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- ESD due to metal fiber
- Composition:** 45% Merino wool, 26% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)
- Available in:** anthracite

ALL SEASONS COTTON ECO

- Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- Optimal moisture-regulating properties ensure fresh, dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel, toe and Achilles
- Leg, ankle and arch support
- Comfort seam
- Extra protection and comfort due to the terry sole
- Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- ESD due to metal fiber
- Composition:** 49% cotton, 22% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)
- Available in:** gray



This sock is produced with 17% Pro-Cool® EcoMade polyester.
THAT'S ANOTHER STEP. ahead



LADY SOCKS

You know what you want. And we've listened to that. As the name suggests, we developed the Lady socks range especially for women. Tailored to the shape and size of the woman's foot, made from the best materials and with innovative technologies. Because women's feet are very different in both shape and sensitivity. Not only is the average woman's foot smaller and more narrow, a woman also positions her foot differently and tends to have cold feet more quickly.

That is why we have developed this unique collection of work socks especially for today's professional woman. Made from the best and most durable fibers, yarns and supportive zones. With a fit and comfort specially created for you.

Size range: S (35-38) / M (39-42) **UK Size range:** S (2-5) / M (6-8)

This sock is produced with 37% Eco materials.
THAT'S ANOTHER STEP. ahead

LADY BAMBOO ECO

A lightweight and extra soft work sock specially shaped for the woman's foot. Made from viscose of bamboo and wool for softness and moisture regulation plus polyamide for strength of the sock. Through the combination of excellent moisture-regulating properties and Polyfresh® recycled polyester fibers, feet remain pleasantly dry and fresh. Due to the Ultrafresh® treatment unpleasant odors don't stand a chance.

- Lightweight and soft work sock made from viscose of bamboo and wool
- Designed for women's feet
- Optimal moisture-regulating properties ensure fresh, dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Leg and arch support
- Comfort board
- Extra protection and comfort due to the terry sole
- Shock absorption
- Ultrafresh® treatment keeps unpleasant smells at bay
- ESD due to metal fiber
- Composition:** 31% viscose of bamboo, 30% polyamide, 29% Polyfresh® (recycled polyester), 8% wool, 1% Bekinox® (metal fiber), 1% Lycra® (elastane)
- Available in:** light grey



LADY COTTON

An all-round work sock, designed for women's feet. Lady Cotton is made from cotton with Pro-Cool® polyester fibers in the foot, which will transport moisture to the outside of the sock. Thanks to the combination of Pro-Cool® and ventilation channels feet will stay comfortably fresh and dry. Due to the antibacterial silver unpleasant odors don't stand a chance. Optimal wearing comfort provided by anatomically shaped footbed.

- All-round work sock made from cotton
- Designed for women's feet
- Optimal moisture-regulating properties and air circulation ensure fresh, dry feet
- Leg support
- Comfort board
- Extra comfort due to the terry sole
- Shock absorption
- Unpleasant odors stand no chance due to antibacterial silver
- ESD due to silver
- Composition:** 51% cotton, 31% Pro-Cool® (polyester), 13% polyamide, 3% silver, 2% Lycra® (elastane)
- Available in:** navy





SPECIAL SOCKS

The special socks in this range are designed to offer protection in specific working environments and conditions. The best fibers, yarns and protective zones are used to guarantee a perfect fit and enhanced comfort to your safety shoes. Leaving your feet safe, supported and protected.

Size range: 35-38 / 39-42 / 43-46 / 47-50 UK Size range: 2-5 / 6-8 / 9-11 / 12-15

ANTI BUG

A long sock made from cotton with Cell Solution Protection® fibers. Protects feet and lower legs against nasty ticks and mosquito bites and more importantly against infectious diseases related to these bites. A perfect sock for foresters, horticulturists, farmers, soldiers and anyone working in nature.*

- › Effective protection of feet and lower legs due to Cell Solution Protection® fibers
- › Cell Solution Protection® is a patented technology in which the insect repellent permethrin is spun deep into the fiber and ensures an even release of the permethrin
- › Maintains its protection up to 100 washes and does not require post-treatment
- › Cell Solution® Protection is Oeko-Tex® Class II certified and does not irritate to skin
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg and arch support
- › Smooth board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Unpleasant odors stand no chance due to antibacterial silver
- › ESD due to silver

Composition: 32% cotton, 24% polyamide, 18% Pro-Cool® EcoMade (polyester), 11% Lenzing Modal® (viscose), 11% Cell Solution Protection® (cellulose), 2% Lycra® (elastane), 2% silver

Available in: gray-green



* Wearing Anti Bug socks does not offer a 100% guarantee against ticks and mosquito bites. It remains important to check your body and clothing for ticks after coming indoors.

FLAME PROOF

A flame-retardant sturdy calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Specially designed for fire crews and welders. Safe and extra comfortable. Complies with safety standards EN ISO 14116:2015.

- › Good protection in extreme heat due to flame-retardant, heat-resistant virgin wool
- › Shrink-proof and therefore easily washable in the washing machine
- › Special zones provide protection for heel, toe and Achilles
- › Leg and arch support
- › Comfort board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

Composition: 44% Zirpro (virgin wool), 30% Kermel® (meta-aramid), 24% polyamide, 2% Lycra® (elastane)

Available in: black



ANTI BUG SOCKS

WORKING SAFELY IN NATURE

Working outdoors requires special protection. Bata Industrials offers safety footwear for foresters, gardeners, farmers, military personnel, and others who work outdoors. But protection doesn't stop at the feet. Insect bites can pose serious risks. That's why Bata Industrials is introducing the Anti Bug sock—the ultimate sock against tick and mosquito bites.

THE SOCK AGAINST TICKS AND MOSQUITOES

The long Anti Bug sock is made from Cell Solution® Protection and Pro-Cool EcoMade® and protects feet and lower legs against bites and the infectious diseases they can cause. Thanks to the antibacterial silver in the sole, feet also stay fresh and odor-free.

THE TICK, A SMALL BUT DANGEROUS CREATURE

Ticks live in tall grass, forests, dunes, and gardens. A bite is often painless, but an infected tick can transmit diseases such as Lyme disease or other viral infections. Symptoms range from fever and muscle pain to, in severe cases, meningitis.

INNOVATIVE PROTECTION

Socks are often impregnated or sprayed with an insect repellent. But Cell Solution® Protection fibers contain permethrin, a substance that paralyzes the nervous system of insects. Permethrin is released evenly from the core to the surface of the sock. This patented technology offers long-lasting protection for up to 100 washes and is Oeko-Tex® Class II certified, so it is safe to wear directly on the skin.

FRESH AND COMFORTABLE

Silver ion yarn is also incorporated into the foot of the Anti Bug socks. This makes the socks antibacterial and skin-improving for sensitive feet. These natural properties of silver prevent unpleasant odors and the development of athlete's foot. This special silver yarn is knitted directly into the sock, particularly in the heel and toe areas. This keeps the feet fresh.

The Anti Bug sock has been tested and approved according to German army guidelines TL8305-0331.



WORK SOCKS WITH OWN BRAND LOGO

Professional from head to toe? Then have your company logo knitted into the work socks.

Our logo socks are top quality. They are designed for a wide range of working environments.

We use the best yarn and produce and personalize the socks in Europe.

*Minimum of 600 pairs per order. Ask our sales team for specific ordering conditions or visit our website bataindustrials.com/custom-brand-socks and submit your request.

Size range: 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15



EXECUTIVE

The perfect combination of an office and industry sock, made with thin yarns, partly recycled.

- > Lightweight sock with perfect fit, due to more Lycra® elastane
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Leg and arch support
- > Smooth board
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Moisture management through cotton
- > Shock absorption

Composition: 47% cotton, 26% polyamide, 24% recycled polyester, 3% Lycra® (elastane)

Available in: black. Logo on foot or leg



This sock is produced with 24% recycled polyester.
THAT'S ANOTHER STEP® ahead

INDUSTRY INDOOR ECO

Comfortable sock which gives a cool feeling.

- > Medium-weight sock with perfect fit, due to more Lycra® elastane
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 50% cotton, 20% polyamide, 18% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black. Logo on foot or leg



This sock is produced with 18% Pro-Cool® EcoMade polyester.
THAT'S ANOTHER STEP® ahead



INDUSTRY OUTDOOR

Comfortable, very strong sock for outdoor use.

- > Medium-weight sock with Thermolite® for warmer feet
- > Air flow at foot, moisture management and shock absorption through terry knit in foot
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Ankle and arch support
- > Comfort seam

Composition: 77% Thermolite® (polyester), 22% polyamide, 1% Lycra® (elastane)

Available in: black. Logo on foot or leg



PERSONALIZE YOUR SOCKS



Discover the possibilities at bataindustrials.com/custom-brand-socks/ and submit your request.



ACCESSORIES COLLECTION

Safety is our top priority. But at least as important are comfort, cushioning and support. You wear your work shoes every day, so they have to be comfortable to wear. Firmly fitted around your foot, with sufficient support and good moisture regulation, your feet will stay fit and fresh all day long. With a well-fitting shoe you'll have energy right up to the last minute of your working day. When putting on your safety shoes, make sure you pull your laces extra tight and tie a double knot so that your laces don't hang on the ground. You can make your safety shoes perfectly custom with our comfortable inlay soles.



INLAY SOLES

Safety is paramount, but comfort and support are just as important. You wear safety shoes every day, so they should fit comfortably. Bata Industrials brings shoes, socks, laces and inlay soles together for the best results because no foot is the same. The right combination ensures optimum comfort, prevents fatigue and ensures that you have energy until the last minute of your working day. The result: a safer working environment in which fewer accidents occur.

Our top-quality inlay soles ensure an even better fit. The smart support zones offer optimum wearing comfort and stability.

Size range: Premium Fit, Superior Fit & Excellent Fit: 35-37 / 38-40 / 41-43 / 44-46 / 47-49
Medical Fit Heel & Medical Fit Forefoot: 35-36 / 37-38 / 39-40 / 41-42 / 43-44 / 45-46 / 47-49

Widths: Suitable for the width sizes W and XW

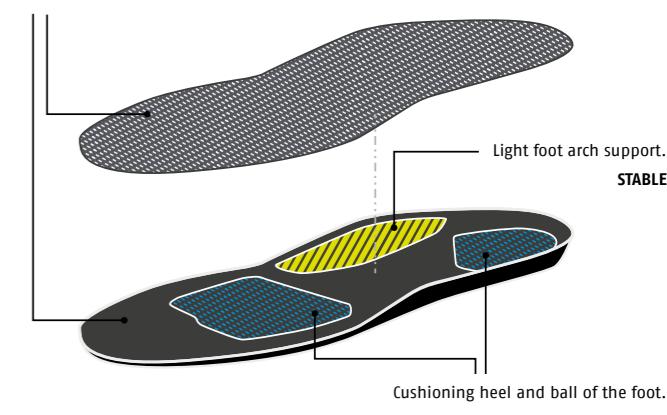
	OUTSOLE	TOP LAYER	CUSHIONING	SUPPORT
PREMIUM FIT	POLIYOU®	Mesh	●●	●
SUPERIOR FIT	POLIYOU®	Mesh	●●	●●
EXCELLENT FIT	POLIYOU®	Suedetec	●●	●●●
MEDICAL FIT HEEL	EVA	POLIYOU® + Mesh	●●●	●●●●
MEDICAL FIT FOREFOOT	EVA	POLIYOU® + Mesh	●●●	●●●●●

PREMIUM FIT

SERIOUSLY. Premium comfort



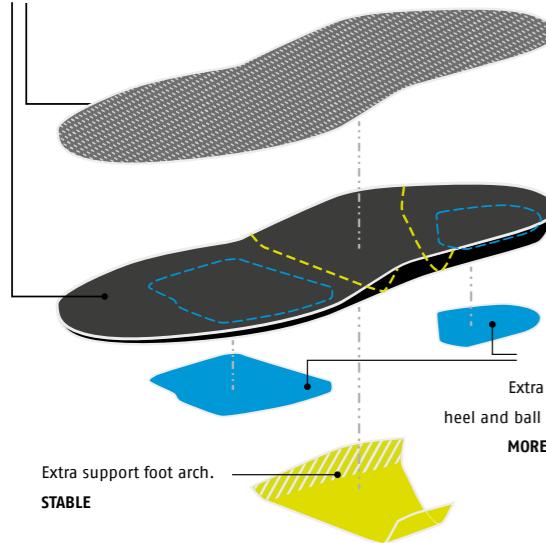
POLIYOU® sole with mesh top layer: breathable, antibacterial, ESD, shock and moisture absorbing.
COOL AND DRY



SUPERIOR FIT

POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock and moisture absorbing.

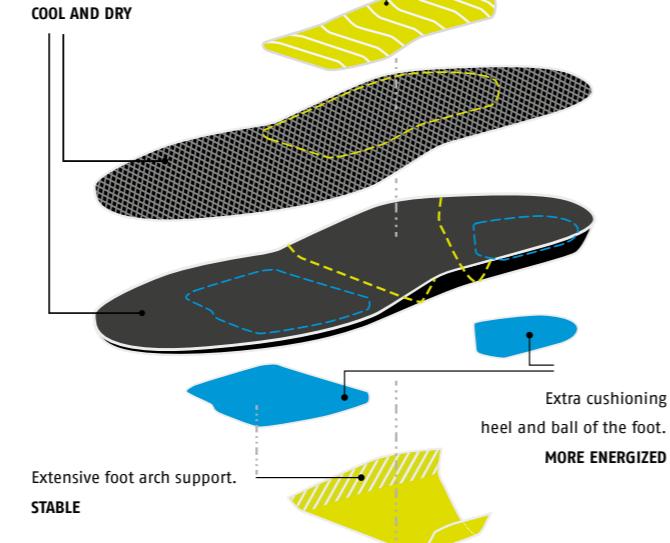
COOL AND DRY

**EXCELLENT FIT**

POLIYOU® sole with Suedetec top layer: breathable, antibacterial, ESD, shock and moisture absorbing.

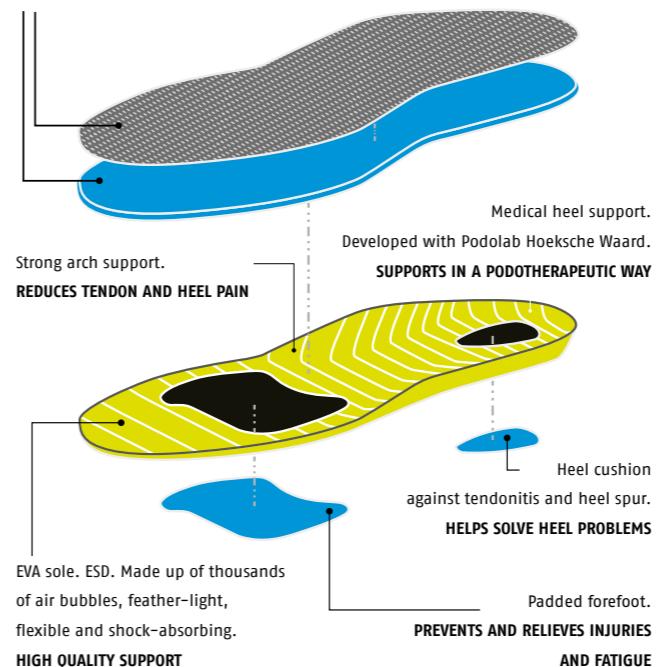
REDUCES TENDON AND FOREFOOT COMPLAINTS

COOL AND DRY

**MEDICAL FIT HEEL**

POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock and moisture absorbing.

COOL AND DRY



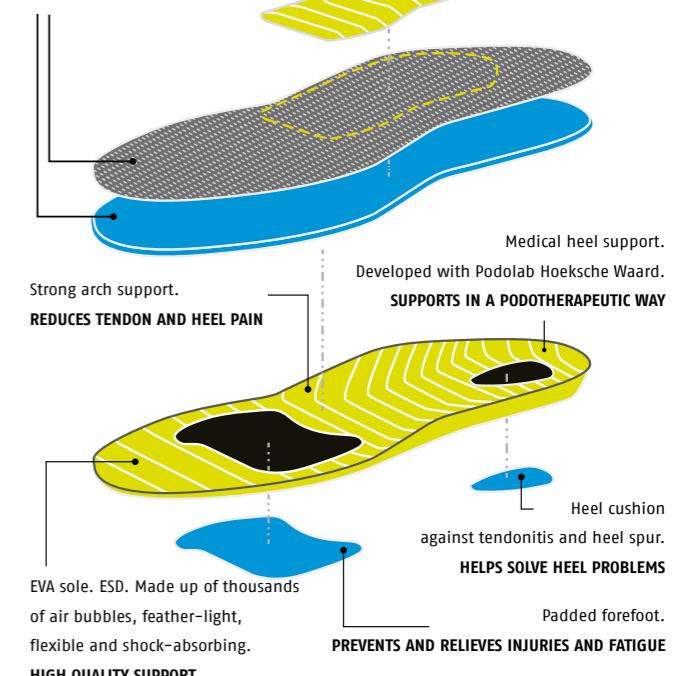
POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock and moisture absorbing.

COOL AND DRY

MEDICAL FIT FOREFOOT

POLIYOU® sole with mesh top layer:
breathable, antibacterial, ESD, shock and moisture absorbing.

NO TIRED FEET



From April 2019, the new European Regulation 2016/425 will be in force. This has consequences for the use of orthopaedic, podological and comfort soles in safety shoes. Only with the right combination will you be protected. A non-certified combination of safety shoe and insole increases the risk of an accident. Please contact Bata Industrials for more information.

LACES

rPET LACES

We value environmentally responsible choices, and our rPET polyester laces are no exception. Made from recycled PET bottles, these laces help reduce plastic waste and promote a more sustainable future.

Our GRS (Global Recycled Standard) certification confirms that these laces meet strict standards for the use of recycled materials and sustainable manufacturing processes.

The round shape of these laces ensures even distribution of pressure, making them comfortable and practical for all kinds of shoes. Moreover, they are available in different lengths, so you can find the perfect match for your shoes.

Our laces are packaged in cardboard made from 100% agricultural waste.

- > Sustainable laces
- > Round 5mm diameter

Composition: 100% rPET (recycled) polyester
Available in: 100cm - 130cm - 175cm

rPET Laces made of 100% recycled polyester.

THAT'S ANOTHER STEP ahead

FLAME PROOF LACES

Our flame-retardant laces are manufactured to the highest standards and are tested for fire resistance, making them ideal for working conditions where sparks from fire are common.

The laces are made of Panox Kevlar, a material that is flame-retardant. The fire-retardant laces can play a crucial role in protecting your feet and increasing safety in the workplace. They are available in different lengths, so you can find the perfect combination for your shoes.

Go for flame proof laces that take your protection to the next level.

Our laces are packaged in cardboard made from 100% agricultural waste.

- > Extra strong laces
- > Flat 8 mm wide

Composition: Panox Kevlar
Available in: 100cm - 130cm

WHAT LENGTH DO I NEED?

The correct lace length depends on the number of eyelets on your shoe: more eyelets = longer laces. Count the number of eyelets on one side of the shoe and use the guidelines below:

6-7 eyelets: low safety shoe - 100 cm/ 40 inch
8-9 eyelets: high safety shoe - 130 cm/ 50 inch
0+ eyelets: safety boot - 175 cm/ 70 inch

24/7 ACCESS TO ALL PRODUCT ASSETS

Last year, we launched our Digital Asset Management System (DAM) and it has only grown since then. We have now added a huge amount of new assets, such as our new logos, declarations of conformity, CE certificates, specification sheets, new product photography, and much more.

After all, bringing our collections to market requires more than just inventory. Tender requirements must be met, PPE specialists and sales teams must be trained, and websites and portals must be provided with up-to-date data and content. With DAM, that process is now easier than ever. Thanks to intuitive navigation and intelligent search

functions, you can find the right files in no time—no more endless clicking through folder structures, but direct access to exactly what you need.

Because DAM is a self-service portal that is accessible 24/7, customers no longer have to wait for email requests. That means more flexibility, faster processes, and a smoother path to market.

Haven't signed up yet? Be sure to do so! Send an email to nl.order@bata.com and include your customer number to request an account.

We look forward to working with you to make the process even more efficient.

CUSTOMIZED SOLUTIONS WITH BATA ADAPT®

The Bata adapt® step-by-step plan makes it quick and easy to create perfectly fitting and certified safety shoes. Ultimate wearing comfort, also for feet with complaints or medical problems. Always a suitable solution. Because no two feet are the same.

WANT TO KNOW MORE?

Go to www.bataindustrials.com/adapt
or call our Customer Service on
+31 (0)499 - 362 912



bataindustrials.com/adapt



Work safe. Live great.



Work safe. Live great.